



***Report On The Pangnirtung Winter Turbot  
Fishery***

***Type of Study: Analysis/review Fisheries,  
Baffin General***

***Date of Report: 1988***

***Author: Canadian Fishery Consultants  
Limited***

***Catalogue Number: 3-3-8***

REPORT  
ON  
PANGNIRTUNG WINTER TURBOT FISHERY  
FOR  
THE GOVERNMENT OF THE NORTHWEST TERRITORIES  
ECONOMIC DEVELOPMENT AND TOURISM  
IQALUIT, N.W.T.  
BY  
CANADIAN FISHERY CONSULTANTS LIMITED  
MAY 1988



# CANADIAN FISHERY CONSULTANTS LIMITED

P.O. BOX 8732, STATION A - HALIFAX, NOVA SCOTIA, CANADA B3X 5M4  
(902) 422-4698 TELEX 01\$21839 (CANMAR HFX.) FAX (902) 422-8147

May 25, 1988

**Government of Northwest Territories**  
Economic Development & Tourism  
P.O. Box 1000  
Iqaluit, **Northwest Territories**  
XOA OHO

**Attention: Mr. Larry Simpson. Economic Development Officer**

Re: Contract No. SC257450

Dear Mr. Simpson:

We are pleased to enclose five copies of our **Final Report on the Pangnirtung Winter Turbot Fishery.**

We have included data collected on the fishery through to 14 **April 1988.**

The total catch in 1988 exceeded 30,000 lbs. (round weight).

As a trial fishery, the **project** was a success **in** that substantial gains were made in **productivity** and **in** improved methods in the plant and on the ice. In addition, products received excellent reports in the markets **in** terms of quality.

Our analysis of a proposed new plant uses assumptions based on further increased productivity in the **fishing** operation and a more suitable processing facility located in **Pangnirtung.** The plant will have a capacity of 6,000 lbs. per day of raw material (head off and gutted weight).

We thank you for the opportunity of working with you.

Yours very truly,

**CANADIAN FISHERY CONSULTANTS LIMITED**

Donald A. Fraser, **P.Eng.**  
President

/ap

**Enclosures**

**Cc. Mr. Syd Kirwan**

# PANGNIRTUNG WINTER TURBOT FISHERY

## TABLE OF CONTENTS

	<b><u>PAGE</u></b>
FOREWORD	
1.0 INTRODUCTION	1
2.0 BACKGROUND	3
2.1 Resource Size and Quotas	4
2.2 Existing Processing Infrastructure	4
3.0 TER14S OF REFERENCE	5
4.0 WORK PROGRAM	6
5.0 DISCUSSIONS	<b>10</b>
5.1 Existing HTA Processing Plant	10
5.1.1 Description	<b>11</b>
5.1.2 Recommended Improvements	12
5.2 Fishing Operations	16
5.3 Processing Operations	20
5.3.1 Methods Used	20
5.3.2 Products	27
5.3.3 Quality Control	29
5.4 Turbot Markets	30
5.5 "Micro" Economic Evaluation	33
5.5.1 Harvesting	<b>34</b>
5.5.2 Processing	<b>39</b>
5.5.3 Assumptions	
5.6 Economic Viability	43
5.6.1 General	43
5.6.2 Cost Estimate (1988 Values)	46
5.6.3 Economic Evaluation	46
6.0 CONCLUSIONS and RECOMMENDATIONS	49
6.1 Proposed Improved Fishing Method	<b>50</b>
6.2 Other Recommendations	<b>53</b>

**PANGNIRTUNG WINTER TURBOT FISHERY**

**TABLE OF CONTENTS (cont'd.)**

APPENDICES

- APPENDIX A - TERMS OF REFERENCE**
- APPENDIX B - LIST OF PEOPLE CONTACTED**
- APPENDIX C - FIRST DFO PLANT INSPECTION REPORT**
- APPENDIX D - APPLICATION FOR DFO PLANT REGISTRATION & RELATED  
CORRESPONDENCE
- APPENDIX E - 1988 DFO PLANT INSPECTION REPORT
- APPENDIX F - INVENTORY OF EXISTING PLANT**
- APPENDIX G - PLANT UTILITIES AND COSTS**
- APPENDIX H - MARKET PRICES FOR FROZEN TURBOT 1983-1988
- APPENDIX I - LETTER FROM "LES ALIFLENTS AUFFREY FOODS" DATED  
APRIL 22, 1988
- APPENDIX J - SITE LOCATION PLAN - PROPOSED NEW FISH PLANT

## FOREWORD

The 1988 winter turbot fishery did not proceed exactly according to plan. The fishery was late starting (not until March) and quantities caught were less than anticipated due to unusual ice conditions; which changed the fishing grounds. (The best fishing grounds which were identified in previous years were not accessible in 1988.)

As of 31 March 1988 the HTA processing facility had not worked one full day processing fish. The largest quantity of fish landed at the plant for one day was 2565 pounds (head off and gutted weight). This was all processed by 2:00 p.m. Incentive system standards were impossible to set due to spasmodic and inadequate landings.

Other problems prevented the collection of meaningful productivity rates. The skinning machine which was ordered as one of the measures to improve productivity was late arriving on site. Once on site, an electrician could not be hired in time to make the necessary electrical connections before the end of the fishery. Use of the skinning machine is expected to increase productivity and yield for the plant; both very important factors in determining viability.

Training of plant workers began on 3 March 1988, with the first landings of fish. Trials on a motorized hydraulic hauler were carried out by the fishermen during the project. New methods and

new processes require time for the fishermen and plant workers to learn. Productivity was increasing throughout the period. Average landings at the plant were less than 500 lbs. per day for the first two weeks of March and for the period of March 31 to April 14, average landings increased to 1335 pounds per day.

Interest and fishing productivity increased as the project proceeded. Initially only six fishermen (three groups of two fishermen) were fishing. Towards the end of the project (early April 1988) the number of fishermen had increased to fourteen. Other training programs were running concurrent with the turbot fishery such as survival training and traditional hunting methods. These programs are designed to encourage the traditional skills and culture to be passed on to the younger generations of Inuit. Some of the potential fishermen were engaged in these programs.

In spite of a few initial problems, however, the 1988 trial fishery was a success. Improvements were made in the fishing operations, plant workers were trained and perhaps most important, markets were penetrated with favorable results.

## REPORT

### PANGNIRTUNG WINTER TURBOT FISHERY

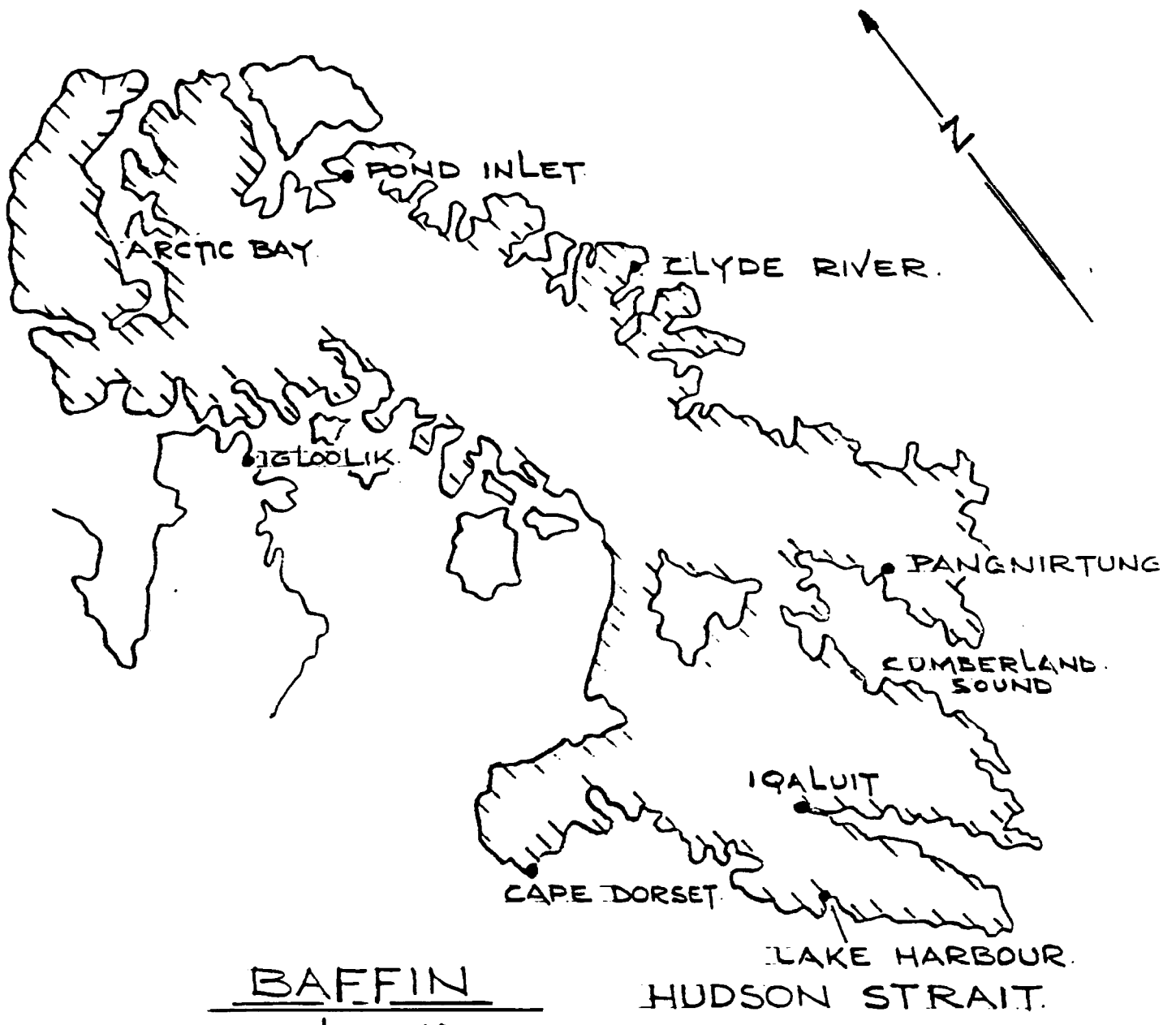
#### 1.0 INTRODUCTION

The Department of Economic Development and Tourism has assumed the lead role in the conservation of cultural traditions and the provision of alternative economic development of the Eastern Arctic. One of the objectives in sustainable development of renewable resources is to 'Enhance present and future cultural and economic benefits through the sustainable use and development of renewable resources.'

The 1988 winter turbot fishery is one component of this objective and is the third consecutive year that GNWT has focused on the establishment of a winter fishery in Cumberland Sound and Pangnirtung.

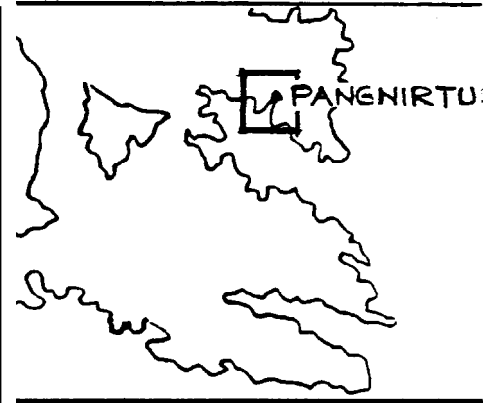
This report outlines activities during the 1988 fishing season and some preliminary conclusions.





BAFFIN  
ISLAND

N.T.S.



SITE  
LOCATION  
AND  
AREA MAP.

## 2.0 BACKGROUND

Test fishing, sponsored by the Pangnirtung Hunters and Trappers Association (HTA) in Cumberland Sound began in 1985. Results indicated that the turbot (Reinhardtius Hippoglossoides) fishery was migratory and would best be developed as a winter fishery. Turbot from the Newfoundland and Gulf of St. Lawrence fisheries are not available until April *or* later. Supplies of fresh turbot are limited, therefore, during the months of January to April. Higher prices for the fresh product are prevalent during this period. A commercial winter fishery for this specie, has been practiced in Greenland for several years. It should be possible to convert the success in Greenland to success in Cumberland Sound.

Accordingly in March 1986, two Greenlandic fishermen were brought to Pangnirtung (Mr. Lars Nielsen and Mr. Niels Nathenueksen) to demonstrate ice-fishing techniques. The results were promising and interests were high in expanding the effort for future years. Also, during the summer of 1986, test fishing continued using a variety of gear/methods and seeking data on several species. The results of this trial fishing are outlined in a report dated December 1986 by Captain Curtis W. MacKay. His results indicated good potential for a *summer* fishery based on scallops and a winter fishery based on Turbot.

Captain MacKay continued, in 1987 with the development of the turbot fishery by using the long line methods demonstrated by the fishermen from Greenland. Approximately 12,000 pounds of turbot were caught over the 10 week period beginning in late January. Catch rates were 60% higher than in 1986.

### 2.1 Resource Size and Quotas

The "Atlantic Groundfish Management Plan" assigned 12,500 tons of TAC for area "O" of the NAFO convention in 1982. Of this amount 3000 tons was assigned to Canada and 9500 tons to foreign countries. Area "O" Includes Cumberland Sound.

DFO is, for 1988, allocated 100 tons TAC for the test fishery in Cumberland Sound. In discussions with DFO officials increases in the TAC for the Pangnirtung operation would be possible should the fishery prove to be a commercial success.

### 2.2 Existing Processing Infrastructure

The Pangnirtung HTA operate a small cold storage and processing facility in the Hamlet. This is one of a series of prefabricated panel construction 'freezers' installed at several locations around Baffin Island. This facility, described in more detail later in this report, was borrowed from the HTA to process the turbot and provide a base for measuring productivity, operating costs and testing the markets.

### 3.0 TERMS OF REFERENCE

Canadian Fishery Consultants Limited (CFCL) in **December** 1987 responded to a call for Proposals to assist the plant manager **in** setting up and operating the fishery for 1988. Included in the activities would be to 'develop and monitor productivity measures including incentive **systems.**' Once established, these productivity rates will be used to undertake an economic assessment of the fishery in the existing small-scale plant. Preliminary feasibility of a larger fish plant in Pangnirtung would also be investigated.

Notice of Contract award to **CFCL was sent** by letter dated 30 **December 1988 and a contract signed on 29** February 1988.

The detailed terms of reference, as they appear **in the contract,** are attached as Appendix A. .

#### 4.0 WORK PROGRAM

The plant manager was recruited In early January 1988. He made a three day reconnaissance visit to **Pangnirtung** 6 to 8 January. This visit provided him with first hand knowledge of the size, layout of the HTA plant and the general nature of the fishery.

Upon return the plant manager in consultation with CFCL prepared a list of equipment needs for the 1988 project. This list, together with a report and recommendations was submitted to the Department of Economic Development and Tourism, Iqaluit on 11 January 1988.

Responsiblility for ordering the equipment was taken by the Department. Most of the items were ordered and some began to arrive at the plant in February.

The **plant manager returned to Pangnirtung to begin** operations in late February 1988. **CFCL'S representative arrived on site on 2 March 1988.**

—

Trials on a new motorized hydraulic long line hauler were carried out during late February and March 1988 and the first fish was landed (145 lbs.) at the plant on 3 March **1988.**

Four **plant** workers and one supervisor were recruited and "**hands-on**" training began in all operations of the plant.

- Handling and storage of roundfish
- Quality control
- Filleting
- Skinning
- Yield measurements
- Freezing
- Packing
- Icing
- Glazing
- Marketing
- Shipping
- Plant Clean up
- Waste disposal

The second fish landing (182 lbs.) arrived at the plant on 4 **March**, 1988. The consultant assisted with all aspects of the plant operations. New master cartons were designed to suit the plastic packing pans. The existing, larger master cartons were used to make new cartons. Measurements were made of initial manual cutting and skinning rates. (The skinning machine had not arrived on site by 9 March 1988.) Yields were also measured.

The first sales were made to the 'Navigator Inn<sup>w</sup> in Iqaluit - 100 lbs. of fresh fillets were flown out on 5 March 1988.

Ice used in packing fresh fish was made from blocks frozen in pans in the cold storage, pre-crushed into 2" cubes, then crushed using the motorized ice crusher.

Representatives from DFO Winnipeg and Iqaluit visited the **facilities** on 8 March 1988. They witnessed the first batch of fillets

being glazed and packed.

A second lot of 52 lbs. of fresh fillets were shipped by air to Iqaluit Enterprises *on* 6 March 1988. The price ex-plant for both sales was \$4.00 per lb.

The third landing (165 lbs) of fish arrived at the plant on 6 March 1988.

The consultant held discussions with several people from the Pangnirtung Hamlet offices and contracting firms. Information on **utility costs and construction costs** was collected. **Municipal development regulations** were reviewed.

With a total of 492 lbs. of turbot **for the first week of** operation, the landings were disappointingly low. Accordingly, at a meeting with the Pangnirtung HTA *on* 8 March 1988, the members of the Association were asked for their advice. They explained that the price of \$0.60 per lb. paid to the fishermen was too low. The fishermen wanted a price landed at the plant (in lieu of a separate price for transporting the fish to the plant). A meeting was arranged with the fishermen *on* 9 March 1988 at which time it was agreed to pay \$0.90 per lb. delivered to the plant.

The consultant departed Pangnirtung on 9 March 1988. During the period 9-10 March he held discussions with **Mr.** Larry Simpson and other officials of GNWT in Iqaluit. He also met with several people from the private sector,

Contractors for additional construction cost data,  
Engineers/architects for data on construction designs  
Turbot buyers for feed back on the initial shipment of fillets from Pangnirtung.

Returning to Halifax on 10 March 1988, the consultant maintained liaison with the plant manager by telephone. Information on landings was obtained weekly.

A list of people contacted during the field trip is included as Appendix B.



## 5.0 DISCUSSIONS

The development of a new fishery normally requires 5 to 10 years from the time exploratory fishing indicates commercial stocks, to the time the Fishery is fully developed. During this time, all parties involved in the development are on a 'learning curve.'" The 1988 Pangnirtung winter turbot fishery is still in the early years of development. Turbot stocks are a source of a thriving fishery in Greenland. Some conditions differ **in** the socio-economic regions between the Cumberland Sound and Greenland fisheries. The indications are positive, however, that the Pangnirtung operation can become viable with further improvements **in** productivity. The resource size and sustainable yield are more than adequate, the methods of harvesting and processing are known and the markets are established.

### 5.1 Existing HTA Processing Plant

The project is fortunate to have a small processing facility to carry out the pilot project. This plant is located in Pangnirtung reasonably close to Pangnirtung Fiord. Although not designed specifically to process fish, it has the components to provide a base of operations, i.e. fish landings/receiving, processing (including freezing) frozen storage and shipping.

The facility has been inspected by DFO plant inspection officials. Originally the plant had a number of areas where it did not conform to the requirements of the code of practice for

fresh and frozen fish handling establishments. Many of the deficiencies were corrected. Those deficiencies which were very difficult to correct, (e.g. low ceiling, open trusses, non-**sloping floor**), were granted an exemption for the purposes of the test fishery.

The first official inspection was carried out on 14 January 1987. The Inspection report **is** attached as Appendix 'C'. The application for registration and related correspondence are included as Appendix **"D"**.

A plant inspection was carried out for the 1988 fishery on 25 February 1988. This report is attached as Appendix E.

#### 5.1.1 Description

The HTA plant is one of a series installed **a** few years ago in the eastern **Arctic**. It is a Bally type (prefabricated, Insulated panel) freezer unit with outside dimensions of **30'** x **38'**. It **is** equipped with a 20'x30' cold storage, compressor/pump room, processing room and toilet facilities. It lacks a holding area for roundfish, a shipping area, a freezing unit (separate from the cold storage), and an office. It is mounted on a foundation of timber blocks which can be adjusted for height. Each year as the top few feet of perma-frost thaw and re-freeze the foundation blocks shift. The blocks have not been adjusted to suit the movement in the foundation. As **a** result the exterior walls have

developed gaps between the doors and door frame. One gap which **is** approximately **1/2"** wide was observed in the cold storage exterior door.

Other **than** these deficiencies, the facility is in excellent condition and it provided a good base for the test fishery.

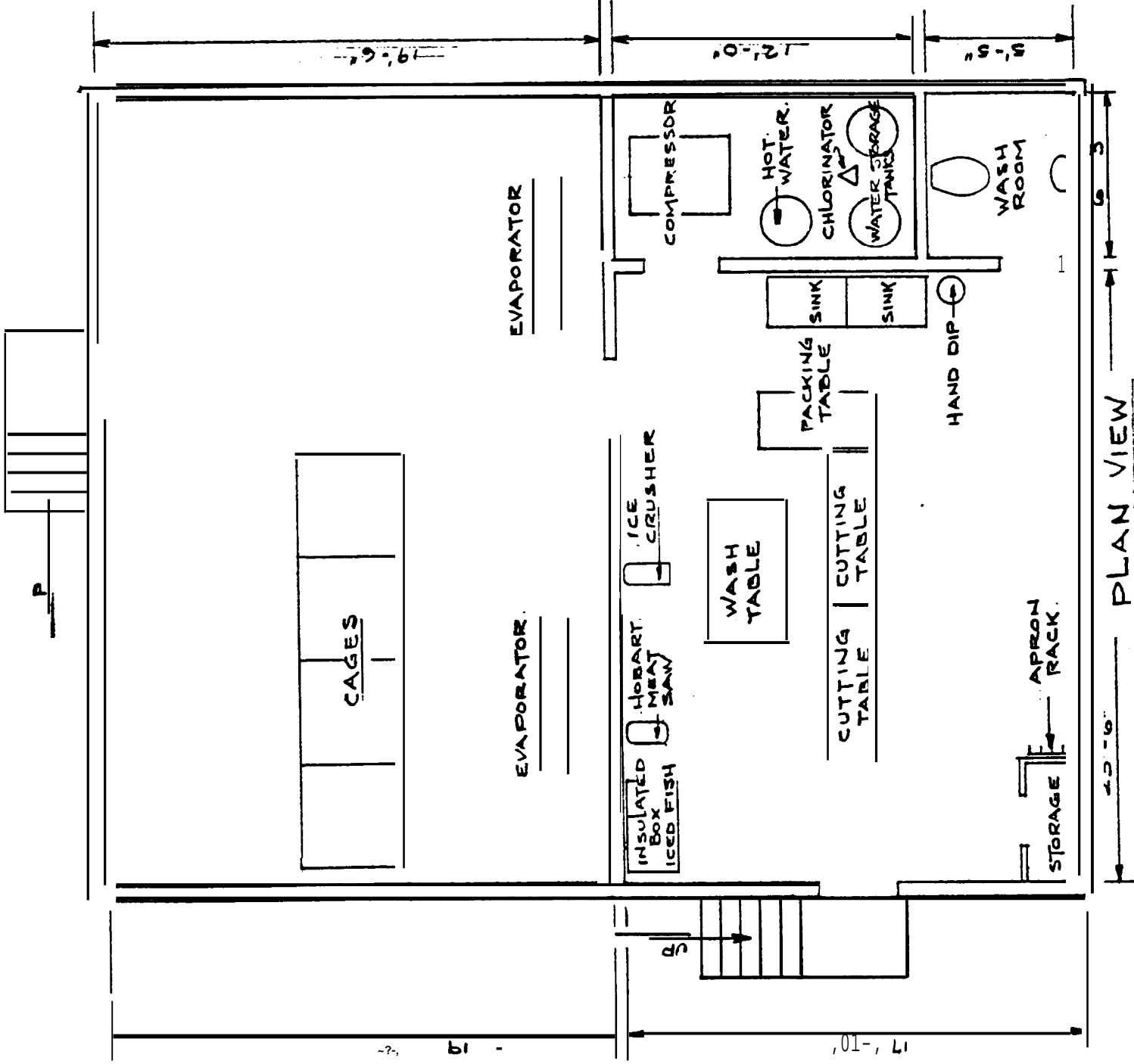
A more detailed description is provided **in** Appendix D and Figure I, Plant Layout, provides a floor plan showing equipment locations. Appendix F gives a detailed inventory of plant furnishings and equipment as existing **in** January 1988.

### **5.1,2 Recommended Improvements**

The plant required minor changes to layout, some **processing** supplies, (i.e. trays, pans, cutting boards, knives, etc.) and additional equipment to improve productivity. A list of these items was **submitted by the Plant Manager to Economic Development and Tourism** with his report of 11 January 1988.

Two items on the list are worthy of note. A skinning machine (**Steen** Model III) was ordered to increase productivity and yield. Hand skinning of turbot fillets is slow and costly. A machine will remove less flesh than manual skinning - thus **increasingthe yield.**

**FIGURE I**  
**PANGNIRTUNG**  
**FISH PLANT**  
**LAYOUT**  
**SCALE 3/16"=1'-0"**



**PLAN VIEW**

A larger ice crusher (500 lbs./hr. ) was also recommended. A suitable machine could not be found which had a delivery which would be in time for the project and the order was cancelled.

Table I 'Equipment Suggested for **Pangnirtung** Fish Plant' provides a list of items recommended together with a status report of their delivery as of 11 April 1988.

**TABLE I EQUIPMENT PROPOSED FOR 1988 TRIALS FOR  
PANGNIRTUNG FISH PLANT**

<b><u>ITEM</u></b>	<b>STATUS OF EQUIPMENT AS OF <u>APRIL 11, 1988</u></b>
1 - 50 1/8 <sup>N</sup> thick aluminum freezer trays - <b>18"x36"x2"</b> deep	on site
2 - 100 plastic liners	on site
3 - 24 plastic fillet pans, capacity 20 lbs	not received
4 - 2 doz. hair nets	on site
5 - 2 doz. nylon gloves	on site
6 - 4 high density plastic cutting boards <b>20"x36"x1" thick</b>	cancelled
7 - 1 sharpening steel <b>12"</b>	on site
8 - 2 whet <i>stones</i>	<b>on site</b>
9 - 6 filleting knives 7 <sup>N</sup> blade	on site
10 - 1 roll of 18 <sup>N</sup> shrink film	on site
*11 - 1 commercial ice crusher, capacity 500 lbs/hr	cancelled
**12-1 Steen skinning machine	on site <b>-(not installed)</b>
13 - 1 dial scale with s.s. platform 50 lb. capacity metric/imperial	cancelled
14 - hand dip solution	on site
15 - chlorine solution for chlorinator ,	on site
16 - <b>scouring pads</b>	not received
17 - scrub brushes	not received
18 - <b>marking pens</b>	<b>bought locally</b>

## 5.2 Fishing Operations

Fishing was initially carried out by four groups of two fishermen each. The method used was a continuation of the **longlining** used in the 1987 fishery and demonstrated by the Greenland fishermen in 1986. The procedure involves setting camp on the ice, chopping a hole through the ice and feeding a long line with baited hooks through the hole. The line is fished approximately 2 hours then hauled. The line **is** fed through the ice using a **'kite'** fabricated from sheet **metal**, weighted and tied to the line which consisted of 100 - 130 hooks.

For the first time, the 1988 project used a snotorized hydraulic hauler to improve the productivity of the fishermen. To enhance the quality of the fish, the fisheries were asked to bleed them immediately after removing them from the line. The recommended method for turbot **is** by cutting the tail. The **fish is then** allowed to bleed for 20-30 minutes before the head **and gut are** removed. Sometimes parts of the waste and some of **the by-catch** are used to re-bait the hooks.

The napes were collected at the plant after filleting and given to the fishermen for bait.

Various type9 **of hooks and** hook sizes were tried along with different types of long line material. The types of hooks tested were:

J-Hooks

Semi-circle hooks

Circle hooks

In order of preference the following were preferred:

Semi-circle - J-Hooks and circle hooks.

Although the circle hook retained the catch better; the semi-circle was preferred because it was easier to bait. It **is** recommended that larger size **hooks be used** # 3 and even # 2 would be preferred.

It should be noted that productivity improvements in the harvesting have a much greater effect than productivity improvements in the processing, on product cost. A reduction of 10% per pound in landed cost at the processing plant will result in more than **20%** per pound reduction in fillet cost (**due to** the yield factor of 0.45 - 0.55 of fillet weight to **H and G** weight).

There appears to be scope for increased productivity in the long-lining method. Suggestions are **discussed** later **in** this report.

A major problem in the fishing side of the operation is the sharks. **The Greenland** shark feed on turbot. Sometimes the fishermen lose 80-100% of their fishing gear to this shark. On other occasions the shark stays on the hook and is landed. **on**



still other **occasions, much** of the **turbot has** been bitten and mutilated apparently by **shark**. **The extent of lost gear and shark damage and other** details are outlined **in** the report **"Halibut 87"** by Captain **Curtis W.** Kay dated April 1987. Fishermen were given forms to fill out showing area fished, hooks used, turbot caught by date and hooks lost, etc. These data were useful in determining productivity rates.

Transportation from the fishing grounds to the processing plant was by snowmobile and komotics (type of sled). Using a technique developed in the 1987 fishery, the fish are transported in insulated containers in sea water. This will delay freezing and keeps the product in a super-chilled state. The boxed H and G fish are placed on **a komotic** and towed by snowmobile. Under these conditions, the quality of the fish on arrival at the plant is excellent.

As *more* fishermen became involved later in the 1988 season, there was a shortage of these boxes. If the trial fishery continues **in** 1989 with 14 or more fishermen, more insulated boxes will be required.

The project started on the assumption that the transportation of the fish would be done by separate individuals. Separate price structure was set up for paying the transporters on a per pound basis. After the first week of operation, **it** became evident that

both the fishermen and plant manager would prefer one price for fish landed at the plant. It **is** more convenient for the fishermen since they normally return to the Hamlet every 2-4 days and could bring their catch with them. They were, therefore paid more money for their catch. It is more convenient for the **plant** manager as it eliminates one step in the financial administration. He pays **one price** for the fish landed at the plant and does not need to negotiate and pay for transportation. A summary **of the** results of the 1988 fishing is given in Table II 'Turbot Fishery - 1988.'<sup>u</sup>

TABLE II - SAMPLE OF TURBOT FISHERY - 1988

(MARCH 3 - 31)

No. of Fishermen - 2 groups of 2 each = 4 Fishermen  
 No. of Hooks used - 6485  
 No. of Hooks lost - 658  
 No. of fish caught - 1399  
 No. of sharks caught - 8  
 Average weight of H & G turbot - 7.9 lbs.

**Average** weight of whole fish using ~~28%~~ head and gut wt.= 11 lbs

**\*NOTE:** Although earlier reports indicate a much lower head and gut weight, the DFO official conversion factor is 1:1.4 (H&G Wt.to Whole Wt.) A spot check on the ice confirmed this factor when 29 lbs. of whole turbot resulted in 21 lbs. of H&G turbot. **(Approximately 728 yield..**

Total whole weight of fish caught = 1399 x 11 = 15,389 lbs

### 5.3 Processing Operations

Due to the higher value product, processing concentrated on producing fillets both fresh and frozen. Since the product must be shipped out by air, the shipping costs are proportionately lower for fillets (over whole dressed fish).

Due to the low volumes processed, past *experience* indicates that equipping the plant to produce minced product or **surimi** would not be viable. These products have high equipment costs which must be amortized with very large volumes. They also require large quantities of clean water.

#### 5.3.1 Methods Used

The fish landed at the plant are first removed from the insulated containers and placed in smaller fish boxes for weighing. The tally is then used to pay the fishermen. Weighing the fish in smaller lots **is** also necessary before production incentive systems are instituted.

—

After weighing, the fish are carried to the washing table for washing then to the filleting table. Four or five cutters fillet then remove the skin manually. Weights of fillets, skins and waste are measured. Fillets are packed in 10 or **15 lb.** lots **in** plastic pans. Full plastic pans are placed in master cartons with ice. The carton is fitted with a **poly** liner to prevent leakage of melt water. These 50 lb. master cartons are now ready

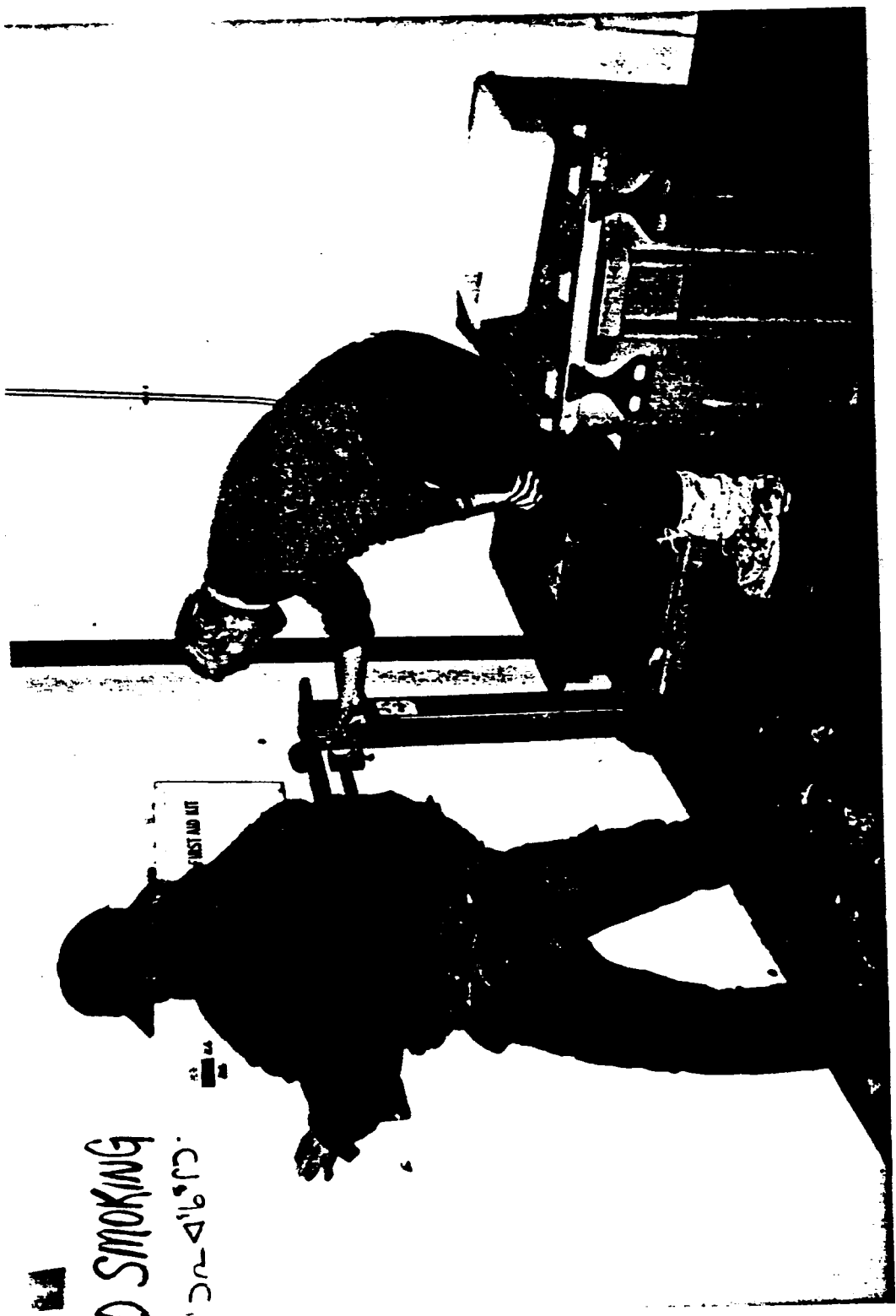
for shipping as fresh fillets. The **lot** number and day processed are marked on the outside.

If the fillets are destined for the frozen market, they are placed on poly liners, on freezer trays and individually frozen **in** the cold storage. Freezing in a cold storage is not recommended. A separate freezer should be used **to minimize dehydration** of the product (fluctuation of the cold storage temperatures can cause dehydration of the stored product).

After freezing, these IQF fillets are ready for glazing. One or two plastic pans are filled with about 3 inches of water and placed in the cold storage for about **1-2** hours. This chilled water **is** then used for glazing. The frozen fillets are pre-weighed **in** 10 lb. lots and individually dipped in the chilled water. After 10-15 seconds the **fillet is** removed **and is** uniformly coated with a thin layer of ice which will prevent dehydration during frozen storage and transportation.

The following photographs of the various operations and training procedures illustrate the above.

**Yields** were relatively low in the **beginning** due to the inexperience of the cutters. Some of the fish arrived at the plant partially frozen. Cutting and **skinning** frozen fish also produced lower yields. As the staff gained experience, yields



SMOKING

NO SMOKING

NO SMOKING

TURBOT BEING 'WEIGHED IN' AT PLANT



KEVIN SMART DEMONSTRATING HOW TO FILLET TURBOT



ON-THE-JOB TRAINING IN FILLETING AND SKINNING



PLANT MANAGER WORKING WITH FISH CUTTERS





SKINNED FILLETS READY FOR PACKING



K N N E D    E S R E A D    O R    A C K N G

improved to **the 45-48%** of **the H and G weight. With machine skinning coupled with more** experience this yield **is** expected to increase to 53-55\*.

### **5.3.2 Products**

The driving **engine for** viability in any project is the market place. Market prices are determined by **factors** completely beyond the control of the Pangnirtung plant management. The quantity of product **is far too** small to have any effect on market prices one way or the other.

Fresh fillets have the highest value and have lower unit shipping costs compared to other products. Fresh fillets are less costly to produce than frozen fillets due to additional energy costs in the freezing process and extra **labour** in the glazing and handling. The price for fresh fillets is often 30% higher than frozen fillets which in turn **is** much higher than other products. The emphasis, therefore was on fresh fillets production.

—

Other products marketed were frozen fillets, frozen dressed (head and gutted) and fresh **H&G**. Information on the production and product sales is **provided** in Table 111 - **"Turbot production-1988."**

**START OF FISHING 2 MARCH 1988**

**Total landings at plant(H&G Wt.) - Mar. 3 - Apr.14 - 23,359 lbs.\***

\*An unresolved discrepancy existed between the fishermen's tally and the plant tally.)

No. of days landed = 24

Average landing per day = 973 lbs.

Landing March 28-April 14 = 17070 lbs.

No. of days landed = 12

Average landlngs per day = 1423 lbs.

TABLE III - TURBOT PRODUCTION - 1988

MARKET	PRODUCT	QUANTITY	EX-PLANT PRICE
Northwest <b>Territories</b>	Fresh Fillets	400 lbs.	\$4.00/lb
Northwest <b>Territories</b>	Frozen Dressed*	287 lbs	\$1.80/lb
<b>Ottawa</b> —	<b>Fresh Fillets</b>	<b>648 lbs</b>	<b>\$3.00/lb</b>
<b>Ottawa</b>	<b>Frozen Dressed*</b>	<b>1162 lbs</b>	<b>\$1.50/lb</b>
<b>Ottawa</b>	<b>Whole Shark</b>	<b>250 lbs</b>	<b>\$0.40/lb</b>
<b>Montreal</b>	<b>Fresh Fillets</b>	<b>2641 lbs</b>	<b>\$2.70/lb**</b>
<b>Montreal</b>	<b>Frozen Dressed*</b>	<b>63 lbs</b>	<b>\$1.10/lb**</b>
<b>Montreal</b>	<b>Fresh H&amp;G*</b>	<b>557 lbs</b>	<b>\$1.70/lb**</b>

\* Headed and gutted (H&G)

\*\* prices for Montreal are delivered prices.

### 5.3.3 Quality control

Emphasis was placed on quality control from the point of fishing through to delivery to the customer. If exceptional quality can be maintained over a long period, a premium will eventually be available for product which can be identified as from a superior source. To this end, marketing under a label such as 'Baffin Halibut<sup>a</sup>' might assist in obtaining better prices. **Discussions with** DFO inspection branch (which approves the use of common names for marketing purposes) indicated that the turbot fished for Pangnirtung ("**Reinhardtius hippoglossoides**") cannot be marketed under the name Greenland Halibut. Marketing this turbot **under** the name " 'Baffin Island Halibut<sup>a</sup>' may be possible. A proposal must be submitted to DFO for consideration.

Measures which were practiced this year which contribute to top quality are:

- fish bled** immediately after catching,
- stored and transported to the plant in a super chilled condition,
- held no more than 3 or 4 days before delivery to the plant
- headed and gutted **within an hour of being caught**,
- same or next day processing in the plant,
- in-plant intermediate storage on ice,
- plant handling practices meet or exceed requirements of the Code of Practice,
- Production of IQF fillets,

glazing immediately after freezing,  
after sales follow-up with airlines and customers to ensure  
no mishandling **in** shipping,  
final storage of finished product held in chill condition  
**pending shipment.**

The above quality control measures resulted in favorable feedback from the buyers in Montreal and **Ottawa. (See Appendix I)**

#### 5.4 Turbot Markets

The turbot products produced so far in 1988 by this project (including fresh and frozen fillets and fresh and frozen round products, headed and gutted) have been marketed with success in the Northwest Territories, Montreal and Ottawa. The highest prices are paid in the northern market with a reported \$4.00/lb at the plant gate for fresh fillets. The Montreal market has taken the greatest volume of product **but pays lower prices than other markets at \$2.70/lb** for fresh fillets delivered. All buyers are reported to be very happy with the product quality to date. (See Table III, Page 28)

Turbot markets were weak during the 1988 trial fishery with light trading in **all** frozen packs in the American markets. Prices have been moving down since January; when substantial offshore landings were moved on the American markets. These conditions - also affected the Canadian markets **in** a similar way. Another factor affecting the turbot market was the Russian trawlers catching turbot to supply the Resource Short Program for inshore

fish processing plants **in** Newfoundland during January and February 1988.

With a general slow down in fish sales due to consumer resistant to high prices, turbot prices *were* hit particularly hard with falling prices and little or no movement. See Appendix H for charts showing the current trends in the markets.

Fresh turbot fillets are in a different category. Fresh fillets or whole fish command a higher price **than** frozen. During the winter months January, February and March, there are few fresh turbot fillets in the market place except for Greenland, which ships fresh turbot fillets by air via Iqaluit to the Toronto and Montreal markets.

In **the winter** of 1987, prices for fresh turbot fillets delivered to Montreal were \$3.85 per pound with strong demand. However, with a soft market in the winter of 1988 where prices were **\$2.70** per pound delivered to Montreal, Greenland stopped shipping to the Canadian market and focused their attention to Northern Europe markets.

**One** of the larger Brokers in Montreal was paying \$2.70 delivered to Montreal for fresh turbot up until April 5 when the **Gaspé** fishery commenced turbot fishing and started offering their product on the Montreal market at prices in the range of \$2.25/lb

delivered.

With this **Gaspé** product on the Montreal market the original broker was not interested in handling Pangnirtung **turbot**. **Howev**ez, we were successful in moving our product through a smaller broker at \$2.35/lb delivered to Montreal.

The Ottawa market offered much better prices than the Montreal market and we received \$3 **.00/lb**. FOB Airport Pangnirtung. However, this is a limited market and will not take the volumes the Montreal market would take.

The New England market may have good potential In the long run. Fish buyers of both fresh and frozen product report that, under normal **market circumstances**, they would be interested in securing a supply of turbot product during the months of January through April. At this time of year, there are no other significant supplies of fresh turbot available and under normal circumstances a 25 to 50 cents per pound price premium is available to suppliers. This premium disappears when the **Gaspé** fishery starts during the first half of April.

unfortunately when **the consultant** spoke **with** the buyers **in** Boston (late March), the market for frozen turbot was reported to be very soft. Prices, at that time, for frozen fillets were approximately \$1.65 to \$1.90 per pound (\$US) and \$2.00 to 2.25 for



fresh fillets. The poor market for turbot **is** attributed to large inventories of frozen **turbot** and **a general softening of most seafood markets**. In March 1987 buyers were paying spot prices of almost \$3.00 (US) per pound for frozen fillets. The Boston **Blue sheet** (Fishery Market News Report B-153) reports Canadian frozen turbot prices have dropped from \$2.20-2.30 in December 1987 to \$1.85 to 1.90 in March and they term the current **markets as** unstable. market sources **in** Montreal also noted prices a year ago were approximately 61.00 a pound higher than is presently **being** reported.

Market observers generally conclude current turbot prices are on the low side of what may be expected in a more stable market. In turn, last **years** significantly higher prices were probably too high and in fact may have contributed to the current price depression. Observers suggest a reasonable price range for turbot in a stable New England market will range from **\$2.25 to** 2.50 per pound (\$US) for frozen fillets and 62.50 to @2.75 for fresh fillets. (Can. \$2.80 to \$3.12 and Can. \$3.12 to 63.44 respectively)

#### 5.5 Micro Economic Evaluation (Existing HTA Scale of Operation)

Sufficient information was collected in order to investigate operating costs of the harvesting and processing components separately. Some assumptions have been made **regarding productivity rates which were not** necessarily achieved but which are

attainable based on "observations during the 1988 trail fishery.

5.S.1 Harvesting and Transportation to the Plant

Information on the productivity and cost of catching the fish and transporting it to the plant was derived from several sources- fishermen, snowmobile dealers, repair shops, publications and personal observations. Costs to the fishermen consist of operating costs for:

snowmobile

motorized line hauler

komotic

fishing gear

**bait**

APPENDIX A

**TERMS OF REFERENCE**

## CONTRACT PURPOSE

To develop productivity systems to maximize production efficiency of the Pangnirtung plant and to undertake an overall economic assessment of the Pangnirtung winter turbot fishery.

## CONTRACT DUTIES

1. The contractor will advise on methods to increase productivity of the Pangnirtung winter turbot fishery. This advice will include, but not be limited to, the following:
  - 1.1 advice with respect to the design and setup of incentive systems for fishermen, transporters, plant processors, and local management.
  - 1.2 advice on equipment needs and layout as well as plant design factors which will impact on plant efficiency.
  - 1.3 measures to improve quality-control.
2. The consultant will work in cooperation with the Plant Manager to implement productivity measures and to monitor their effectiveness. This will entail workshops and dialogue with all components of the fisheries work force from primary producers to shippers.
3. Once productivity measures have been implemented and efficiency standards have been established, the consultant will undertake a 'micro' economic evaluation of the fishery by:
  - 3.1 assessing the viability of the component operations. of the fishery: harvesting, transport from site to plant, and processing. This evaluation will assess the economics of viability from both the individual producer/worker's perspective and from the point of view of the fishery's viability taken as a business entity; e.g. what are equitable and viable unit costs/piece rates in the fishery?
4. The contractor will then assess the overall economic viability of the Pangnirtung winter turbot fishery as a whole based upon the established guidelines and assumptions that are articulated in the foregoing. This economic evaluation will include 3 year operating forecasts to reflect:
  - 4.1 operations using the exiting plant infrastructure with specified improvements and a ceiling of 50 tonnes (50% of Baffin's current 'inshore' allocation)

Revenues for a recommended product mix should be forecast and projected costs should reflect all fixed, variable and semi-variable expenses including, but not limited to: fish

purchases, plant wages, management, **utilities**, freight, depreciation, and maintenance and repairs.

A break-even **analysis** will be presented by the contractor.

- 4.2 operations which assume a new plant facility in Pangnirtung assuming greater processing capacity and larger commercial quotas. This financial information will follow the same format as in 4.1. Furthermore, the contractor will provide additional information with respect to requirements for community services including water, power, and sewage treatment for a new plant.

This information will not be detailed to the extent required in a feasibility study for a new fish plant, but sufficiently detailed for purposes of comparative economic evaluation of a new plant scenario as opposed to the existing one.

Economic Development and Tourism will provide information on general construction cost estimates and on grants funding available.

5. Based upon the evaluation done thus far, the contractor will present recommendations for subsequent development of the fishery.

## A. RAW DATA and ASSUMPTIONS (Fishing and Transport to Plant)

### A.1 SNOWMOBILE

Capital costs	\$5,000
Life Expectancy (years)	
Residual value	\$50;
Depreciation - Straight Method	
Gasoline Cost	\$2. 63/gal.
oil cost	\$16/gal.
Gasoline Consumption	2.3 gal/hr.
Oil mixture ratio 50:1	
<b>Drive</b> Belt replacement	every 1000 miles
Drive belt replacement cost	\$50.
Skis Replacement	annually
Skis cost	\$70
Track replacement	annually
Track cost	\$600
Plugs, bearings and misc. <b>repairs</b>	\$50
Travel time to grounds	1.5 Hr.
Travel time return to Hamlet	2.0 hrs.
Fishing Season	<b>12</b> wks.
Fishing trips	2 per wk.
Snowmobile use	8 months per year
Snowmobile use for fishing	3 months per year
Distance to fishing grounds.	40 miles

### A.2 MOTORIZED LINE HAULER

Capital cost	\$5,000
Life Expectancy	10 yr.
Gasoline Consumption	2 Gal./Day
Operating Period	8 hrs./day, 6days/wk.12/wks/yr
Repairs and Maintenance	\$320/yr
Hydraulic Fluid and Misc.	<b>\$300/yr.</b>

### A.3 KOMOTIC

Capital Cost	\$300
Life Expectancy	5 yrs.

### A.4 FISHING

Gear depreciation and loss	<b>\$500/yr</b>
Production	500 lbs/day/2 man-team ( 250 lbs/man/day)

### A.5 BAIT

cost	\$0.06/lb
------	-----------

**B. ANNUAL OPERATING COSTS**

**B.1 SNOWMOBILE COSTS (One machine rewired for each fisherman)**

Depreciation (5000 - 500) ÷ 3 =	\$1,500/yr	
Financing @ 12%, 0.12 x 4500 =	<u>\$540/Yr</u>	
<b>Financing Sub-total</b>	\$2,040/yr	
Amount Applicable to fishery =	$\frac{3 \text{ Mo.}}{8 \text{ Mo.}} \times 2040 =$	\$765
Repairs and Maintenance		
Skis	\$70	
Track	\$600	
Plugs, bearings, misc	<u>\$50</u>	
	<u>\$720</u>	
Amount applicable to fishing	$\frac{3 \text{ mo}}{8 \text{ mo}} \times 720 =$	\$270
Mileage used for fishing		
40m x 2 (rd. trip) x 2 trips/wk =	160 m/wk	
+ Mileage to plant for supplies etc. =	<u>40 m/wk</u>	
	<u>200 m/wk</u>	
200 m/wk X 12 wks = 2400 m		
operating hours = 3.5hr x 2 + 4 hrs. (on shore) =	11 hrs/wk	
cost of Drive belt = $\frac{2400}{1000} \times 50 =$		\$120
Gasoline costs (11 hrs x 12 wks x 2.3 gal x \$2.63) =		6798
oil Costs (11 hrs x 12 x 2.3 + 50 x \$16/gal		<u>\$97</u>
Snowmobile total costs per fishing season =		\$2050/yr
For one two man fishing team =		\$4100/yr

**B.2 LINB HAULER**

Depreciation \$5000 ÷ 10 =	\$500/yr	
Financing @ 12% =	<u>\$600/yr</u>	
Gasoline 2 g/day x 5 x 12 x \$2.63 =	<u>\$315/yr</u>	
Repairs and Maintenance	\$320/yr	
Hydraulic Fluid and Misc.	<u>\$300/yr</u>	
TOTAL	\$2035/Yr	\$2035/yr

In 1988, the **price paid to the fishermen at the plant was \$0.90/lb.** (H&3 weight). Using the above calculations for costs, this price would have paid each fishermen \$155.00 per day ( \$0.90-0.28 x 250 lbs./day) for each day **his** team landed 500 lbs at the plant. If **his** catch was only 150 lbs/day, (**or 300 lbs/day for two fishermen**) his earnings would be (0.90 - 0.42 x 150 lbs. day) \$72.00 per day.

If the fishing productivity is **increased as** discussed in Section 6.0, fish landings could increase to 800 - 1300 lbs per man per day (see Table VIII), **the** following would be the cost breakdown per three man fishing team.

cost of snowmobile (3) @ \$2050/yr =	<b>\$6150/yr</b>
Cost of line haulers (2) @ \$2035/yr =	\$4070/yr
Cost of Komatic (1) =	\$120/yr
Fishing gear loss \$500 x 8 =	\$4000/yr
Bait 300 lbs x 8 x 12 wks x \$0.06/lb =	<b>\$1730/yr</b>
<b>TOTAL</b>	<b>\$16,070/YR</b>

**or \$16,070 ÷ 3 men = \$5360/yr/man** or \$268/day

AT \$0.90/lb one fishermen would earn:

1300 lb/ X \$0.90 - \$268/day = \$902/day (or \$45,100 for the 12 week season)

AT \$0.60/lb the *same* fishermen would earn,

1300 lb/day x **\$0.60/lb** - \$268/day = \$512/day (or \$25,600 for the 12 wk. season)

At 800 lbs/man/day and \$0.60/lb. the fishermen would earn

800x 0.60 - \$268/day = \$212/day (\$10,600 for the season)

**It** would appear from the above that a landed price at the plant of \$0.60/lb to \$0.70/lb (**H&G Wt.**) would be reasonable given the projected increase in fishing productivity.



### 5.5.2 Processing

Operating costs per pound of fillet have been derived based on productivity rates and yields which appear to be attainable using the existing HTA plant. Although fish landings were not sufficient to prove these rates over long periods, random **spot** checks were used to establish both rates and yields.

Air **freight** to the market is subject to a Government subsidy of **50%** of the cost of moving the product **from** the **plant** to the airport and from the airport (at Pangnirtung) **to Iqaluit**.

.Trucking to Pangnirtung Airport	\$0 .07/lb.
Pangnirtung to Iqaluit	\$0. 28/lb.
Iqaluit to Montreal	<u>\$0.24/lb.</u>
Total	\$0. 59/lb.
<b>Less</b> subsidy	<u>\$0.175</u>
Net transportation cost to Montreal	\$0. 415/lb.

A comparison was made of the cost/benefit of **selling** frozen dressed fish as opposed to fillets. **The** following is a breakdown **of costs** and revenues for the dressed fish. Yield of dressed over H&G = 0.93%

<b><u>Costs of Processing</u></b>	
Cleaning and trimming	\$0 .10/lb
Fish cost $\$0.90 \div 0.93 =$	\$0.97
Freezing and trimming	<b>\$0.04</b>
Packing	<b>\$0.04</b>
Plant clean-up	\$0.02 .
Supervision	\$0.04
Packaging (materials)	<u>\$0.175</u>
SUB-TOTAL	\$1. 385/lb.
Debt servicing, utilities and other overhead costs	<b>\$0 .312</b>
Transportation to Montreal	<u>\$0.415</u>
	<b><u>\$2. n/lb.</u></b>
<b>Price Paid in Montreal</b>	<u>\$1.70/lb.</u>

Using the existing HTA plant and existing fishing methods, (average **catch per day** of 1500 lbs.) the cost per pound of fillet at the **plant** is \$3.49 (**see Table IV** for List of **Assumptions** and Table V for Three Year Projection) in the first year. The break even point for this year would occur **if** the fishermen were **paid** \$0.56 per pound of **H&G** fish at the plant.

In year two, the cost of fillets decreases to \$2.82/lb. and the break even point is \$0.76/lb. to the fishermen. **In** year three at 3000 lbs. per day production, the plant is profitable paying the fishermen \$0.90/lb. The break even point **is** reached when the fishermen are paid \$1.04/lb. Results **for** all three years= would improve if more than **50%** of the production went to fresh fillets (**as opposed to frozen fillets**).

TABLE IV - LIST OF ASSUMPTIONS

Raw Data and Assumptions (Existing HTA Plant)				
<b>Capital Costs</b>				
Original Capital Cost of Existing Plant				\$180,000
Skinning machine, other equipment				\$25,000
Life Expectancy of Plant(Years)			12	
Life Expectancy of Equipment(Years)			5	
Plant Use for Turbot (Month per year)			3	
Depreciation - Straight Line Method				
Monthly Plant Depreciation				\$1,230
Annual Plant Depreciation(Monthly *2.5)				\$3,730
Annual Equipment Depreciation(1/5 total cost)				\$5,000
Annual Capital Charge				\$8,750
Training/Set Up Costs (Annual in years 1,2)				\$25,000
Training/Set Up spread over period in years				10
Annual Start Up Charge				\$2,500
<b>Land Lease (annual for plant)</b>				
monthly				\$42
Processing Season				\$125
<b>Labour Costs</b>				
Assume 5 workers and one manager				
Work Time:	8 hours per day			Fishing season = 12-14 weeks
	5 days per week			20% allowance for bad weather = 2-4 weeks
	10 -			Net fishing time = 10 weeks
Hours Worked			4ca	
Rate of Pay				
	Year 1	Year 2	Year 3	
Manager	\$12.00	\$12.00	\$15.00	
Workers	\$8.00	\$8.00	\$8.00	
Person Employed				
Manager	1	1	1	
Workers	4	5	5	
Labour Costs	\$16,800	\$22,000	\$22,000	
<b>Raw Fish</b>				
Price Paid to Fishermen		Year 1	Year 2	Year 3
Landed at Plant(per pound)	\$0.90	\$3.11	\$3.11	9.70
Pounds Landed at Plant(Average per Day)				
	Year 1	Year 2	Year 3	
	1500	20m	3000	
Tomf Plant Input (lbs)	75000	100ax	150000	
Cost of Raw Fish (includes transportation to plant)	\$67,500	\$80,000	\$105,000	
<b>Water/Sewer Charges</b>				
Daily Charge		\$45.40		
Toml (50 days operation)		\$2270		
<b>Garbage Collection</b>				
Daily Charge		\$25.00		
Toml (50 days operation)		\$1,250		
<b>Packaging Materials</b>				
For all product, per lb		\$0.25		
Y *	0.45	0.50	0.55	
	Year 1	Year 2	Year 3	
Cost	\$8,438	\$12,500	\$20,625	
<b>Repair and Maintenance</b>				
Assume 5 % of fixed capital and equipment				
Pro rated to monthly average				
Annual Charge		\$10,250		
Monthly Charge		\$834		
Yearly Charge to Fish Processing		\$2563		
<b>Power/Heat</b>				
Average per month based on utility cost record				
10 month average		2533		
Yearly Charge to Fish Processing		27,599		
<b>Transportation COST</b>				
subsidized cost to Montreal (per lb)			30.42	
<b>Market Price</b>				
Assume Montreal Price (\$/lb)				
Based on \$3.30 for fresh filets			\$3.15	
and \$3.00 for frozen filets				
Gross Revenue	Year 1	Year 2	Year 3	
	\$106,313	\$157,500	\$239,575	

**TABLE V**  
**THREE YEAR PROJECTED OPERATING COSTS**

Pangnirtung <b>Winter</b> Turbot Fishery HTA Processing Plant			
	Year 1	Year 2	Year 3
start up costs	\$2,500	\$5,000	\$5,000
<b>Raw Fish</b>	<b>\$67,500</b>	<b>\$80,000</b>	<b>\$105,000</b>
Labour	\$16,800	\$20,800	\$22,000
Packaging	\$8,438	\$12,300	\$20,625
Heat/Power	\$7,599	\$7,599	\$7,599
Land Lease *	\$125	\$125	\$125
<b>Water/Sewer *</b>	<b>\$2,270</b>	<b>\$2,270</b>	<b>\$2,270</b>
Garbage Collection	\$1,250	\$1,250	\$1,250
Repairs and Maintenance	\$2,563	\$2,563	\$2,563
. Capital Consumption	\$8,750	\$8,750	\$8,750
Total Costs	\$117,794	\$140,857	\$175,182
Fish Recessed (lbs)	75000	100000	150000
Fillet Cost per Pound**	\$3.49	\$2.82	\$2.12
Yield	0.45	0.5	0.55
Transportation Costs	\$14,006	\$20,750	\$34,238
Gross Revenue	\$106,313	\$157,500	\$259,875
Net Revenue	(\$25,488)	(\$4,107)	\$50,456
Break Even			
Price to fishexmen	\$0.56	\$0.76	\$1.04
* GNWT continues to pay the heat/power and land lease costs.			
** Assuming all fish is processed into fillets.			

## 5.6 ProDosed New Plant

### 5.6.1 General

A new fish processing facility for Pangnirtung **has been** discussed by officials **in** the Hamlet and by the Government of the N.W.T. for **some** time. The approved Pangnirtung Community Plan has designated a specific site for the proposed plant (see Appendix J), Site Location Plan, Proposed New **Plant**).

A facility designed specifically to process turbot would have several advantages:

- it** would conform to the requirements of **DFO's 'Code of Practice'** for processing plants,
- it** would be equipped with a holding room, freezer and other components lacking **in** the HTA facility,
- it would be more energy efficient by using some outside air to supplement refrigeration and by using condenser cooling air to heat the work areas,
- it** would provide a more **efficient product processing and handling flow**,
- it** would be provided with a concrete floor sloped to drain for easy clean-up.

In compliance with the terms of reference, therefore, an analysis follows of a 6,000 **lbs/day** plant (based on market feed back - see Appendix No. I) Figure 11 shows a plant layout and Figure III, **a Process** Flow Chart and Staffing Diagram.

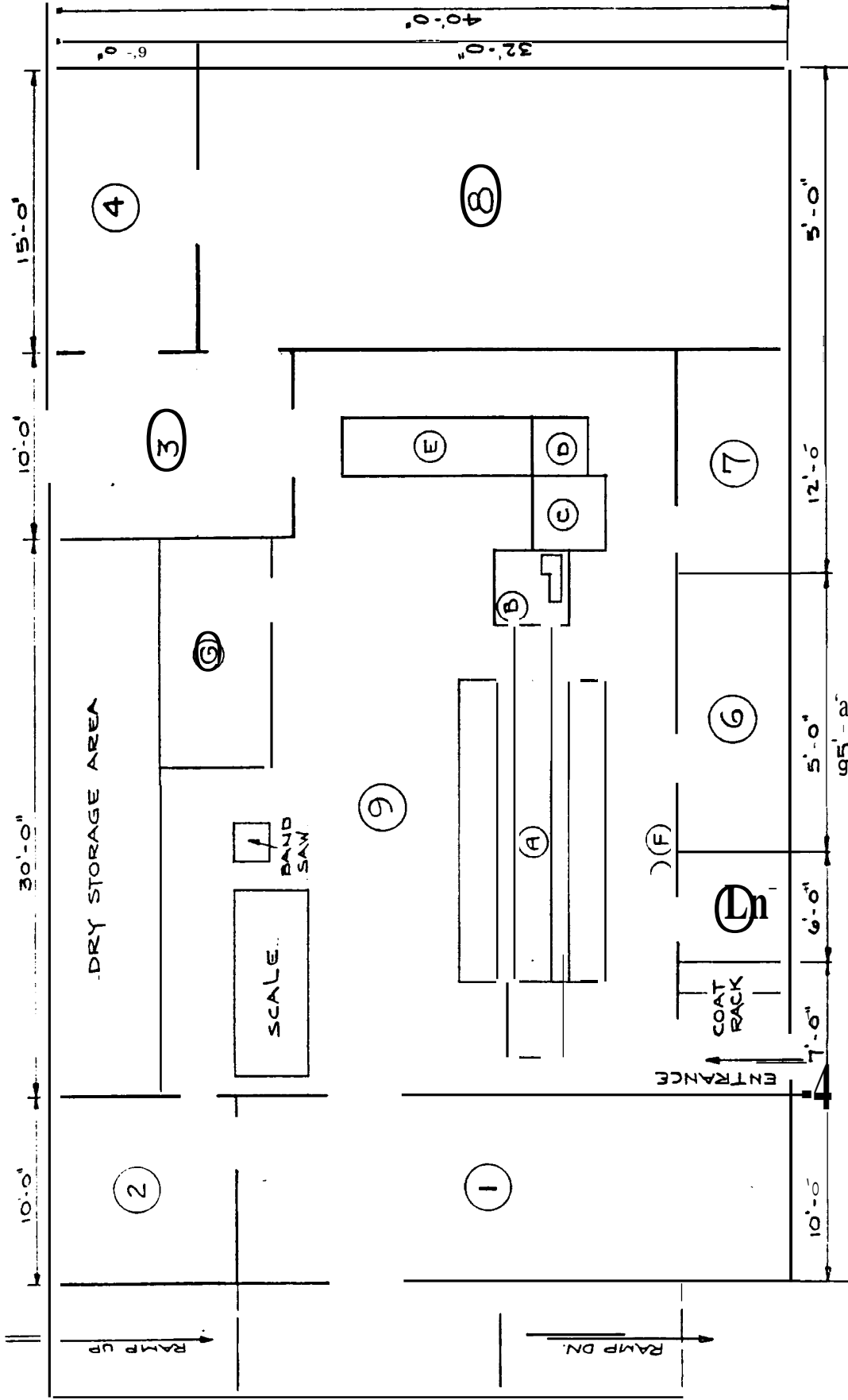


FIGURE II  
PANGNIRTUNG  
PROPOSED  
FISH PLANT  
LAYOUT

SCALE - 1/8" = 1'-0"

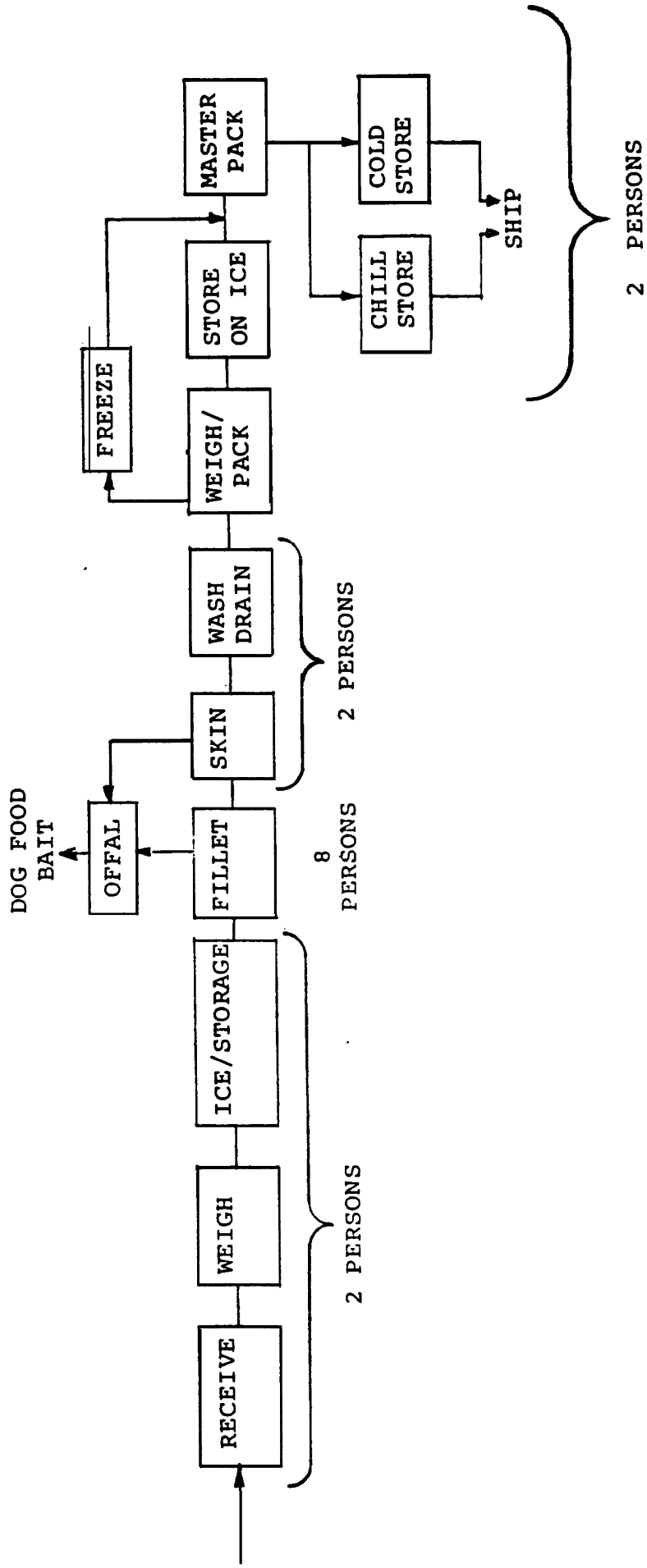
(1) SKINNING MACHINE  
 (2) WASH TANK  
 (3) DRAIN TRAY  
 (4) PACKING TABLE  
 (5) HAND DIP  
 (6) OFFICE

PLAN VIEW

(1) RECEIVING & HOLDING RM.  
 (2) ICE CRUSHING & STORAGE RM.  
 (3) ANTI RM.  
 (4) BLAST FREEZER  
 (5) WASH ROOM  
 (6) LUNCH & LOCKER RM.  
 (7) MECHANICAL RM.  
 (8) COLD STORAGE RM.  
 (9) FISH PROCESSING RM.  
 (A) CUTTING STATIONS

LEGEND

- (1) - RECEIVING & HOLDING RM.
- (2) - ICE CRUSHING & STORAGE RM.
- (3) - ANTI RM.
- (4) - BLAST FREEZER
- (5) - WASH ROOM
- (6) - LUNCH & LOCKER RM.
- (7) - MECHANICAL RM.
- (8) - COLD STORAGE RM.
- (9) - FISH PROCESSING RM.
- (A) - CUTTING STATIONS



PROCESS FLOW CHART AND STAFFING DIAGRAM

PANGNIRTUNG

FIGURE III

### 5.6.2 Cost Estimate (1988 Values)

Foundations, superstructure, waste holding tank	\$340,000
Insulated walls (panel construction) <b>c/w</b> doors	\$65,000
Steel framing	\$50,000
Ice crusher	\$7,000
Band saw	\$8,000
Skinning Machine	\$7,000
<b>Refrigeration equipment</b>	\$140,000
Cutting table and misc. equipment	\$18,000
Water storage, pumping, treatment and supply	\$11,000
	\$646,000
<b>Engineering and Contingency @ 15%</b>	\$97,000
	\$743,000

### 5.6.3 Economic Evaluation

Assuming the new plant processes an average of 4,000 **lbs.** per day the first year, 5,000 lbs. per day the second and 6,000 lbs. per day the third year; the fillet cost per pound would be \$2.95, \$2.38 and \$1.93 at the plant gate. At \$0.90/lb. paid for the fish, the operation **becomes** profitable in the **second year**. The **break even** points in terms of price paid to the fishermen per pound of H&G weight are \$0.80, \$0.98 and \$1.14 for the first, second and third years respectively.

See Table VI for a list of assumptions and Table VII for the 3 year projections for the proposed new plant.



TABLE VI - LIST OF ASSUMPTIONS

Raw Data and Assumptions (Proposed New Plant)				
<b>Capital Costs</b>				
Capital Cost of Building				\$525,000
Skimming machine, other processing equipment				\$37,000
Refrigeration				\$161,000
Life Expectancy of Plant(Years)				12
Life Expectancy of Equipment(Years)				5
Life Expectancy of Refrigeration Equipment(Years)				20
Plant Use for Turbot (Month per year)				3
Depreciation Straight Line Method				
Monthly Plant Depreciation				\$3,648
Annual Plant Depreciation(Monthly *3)				\$10,938
Annual Equipment Depreciation(1/5 total cost)				\$11,400
Monthly Refrigeration Depreciation				\$671
Annual Refrigeration Depreciation(Monthly *3)				\$2,013
Annual Capital Charge				\$14,083
Training/Set Up Costs (Annual in years 1,2)				\$25,000
Training/Set Up spread over period in years				10
Annual Start Up Charge				\$2,500
<b>Land Lease (annual for plant)</b>				
				500
monthly				\$42
Processing Season				\$125
<b>Labour Costs</b>				
Assume 5 workers and one manager				
Work Time:	8 hours per day			Fishing season =12-14 weeks 20% allowance for bad weather =2-4 weeks Net fishing time =10 weeks
	5 days per week			
	10 weeks			
Hours Worked				400
Rate of Pay				
	Year 1	Year 2	Year 3	
Manager	\$10.00	\$12.00	\$15.00	
Workers	\$8.00	\$8.00	\$8.00	SSM
Person Employed				
Manager	1	1	1	
Workers	7	7	7	
Labour Costs				
	\$26,400	\$27,200	\$28,400	
<b>Raw Fish</b>				
Price Paid to Fishermen		Year 1	Year 2	Year 3
Landed at Plant(per pound)		\$0.90	\$0.80	\$0.70
Pounds Landed at Plant( Average per Day)				
	Year 1	Year 2	Year 3	
	4000	5000	6000	
Total Plant Input (lbs)				
	200000	250000	300000	
Cost of Raw Fish				
(includes transportation to plant)				
	\$180,000	\$200,000	\$210,000	
<b>Water/Sewer Charges</b>				
Daily Charge				\$100.00
Total (50 days operation)				\$5,000
<b>Garbage Collection</b>				
Daily Charge				225.00
Total (50 days operation)				\$1,250
<b>Packaging Materials</b>				
For all product, per lb				\$0.25
Yield	0.45	0.50	0.55	
	Year 1	Year 2	Year 3	
Cost	\$22,500	\$31,250	\$41,250	
<b>Repair and Maintenance</b>				
Assume 5 % of fixed capital and equipment				
Pro rated to monthly average				
Annual Charge				\$37,150
Monthly Charge				\$3,096
Yearly Charge to Fish Processing				\$9,288
<b>Power/Heat</b>				
Average per month based on utility cost record				
10 month average				1500
Yearly Charge to Fish Processing				\$4,500
<b>Transportation Cost</b>				
subsidized cost to Montreal (per lb)				\$0.42
<b>Market Price</b>				
Assume Montreal Price (\$/lb)				
Based on \$3.30 for fresh filets				\$3.15
and \$3.00 for frozen filets				
<b>Gross Revenue</b>				
	Year 1	Year 2	Year 3	
	\$283,500	\$393,750	\$519,750	

**TABLE VII**  
**THREE YEAR PROJECTION OF OPERATING COSTS**

Pangnirtung <b>Winter</b> Turbot Fishery Proposed New Plant			
	Year 1	Year 2	Year 3
startup costs	\$2,500	\$5,000	\$5,000
<b>Raw Fish</b>	\$180,000	\$200,000	\$210,000
<b>Labour</b>	\$26,400	\$27,200	\$28,400
Packaging	\$22,300	\$31,250	\$41,250
Heat/Power	\$4,500	\$4,500	<b>\$4,500</b>
Land Lease	\$125	\$125	\$125
Water/Sewer	\$5,000	\$5,000	\$5,000
Garbage Collection	\$1,250	\$1,250	\$1,250
Repairs and Maintenance	\$9,288	\$9,288	\$9,288
Capital Consumption	\$14,083	\$14,083	\$14,083
Total Costs	\$265,646	\$297,696	\$318,896
Fish Processed ( <b>lbs</b> )	2 m	2 5 0 0 0 0	3 m
Fillet Cost per Pound**	\$2.95	\$2.38	\$1.93
Yield	0.45	0.5	0.55
Transportation Costs	\$37,350	\$51,875	\$68,475
Gross Revenue	\$283,500	\$393,750	\$519,750
Net Revenue	(\$19,496)	\$44,179	\$132,379
Break Even			
— Price to fishermen	\$0.80	\$0.98	\$1.14
<b>** Assuming all fish is processed into fillets.</b>			

## 6.0 CONCLUSIONS and **RECOMMENDATIONS**

The 1988 **trial** fishery **achieved** its objectives despite the setbacks described earlier in this report. On the harvesting side, new fishing gear was tried and useful knowledge gained from **the** experience. A motorized hydraulic hauler was used for the first time, several different types and sizes of hooks were tried and several long line materials were used.

In addition, the existing HTA processing facility provided a useful location for the processing and marketing base for the fresh" and frozen products. A counterpart manager was trained in the correct methods of handling the fish and selling good quality products. Plant workers were trained in correct methods of filleting, skinning, freezing and packaging the products. Feed back from **the** product buyers **was** excellent, especially in terms of the quality of the product (see Appendix I, Letter from 'Les Aliments Auffrey Foods,' dated April 22, 1988).

The cost of raw material is the largest single operating-cost. If the price paid to fishermen could be reduced from \$0.90/lb to \$0.60/lb., the cost of **fillets is** reduced by \$0.64/lb. (at **47%** yield fillet weight to **H&G weight**). There is scope for improvement in fishing productivity. If catch rates improve, income for the fishermen can increase and unit costs to the plant can decrease.

## 6.1 ProDosed **Improved Fishing Method**

Using a three man fishing team and a two ice hole method, a longer line with more hooks can be used. In Newfoundland/Labrador region have successfully tested a self propelled homing device **under** sea ice conditions. This simple device can simplify the initial setting up by pin pointing a location for the second hole. With the existing system, the length of the long line is limited by the glide angle of the **'kite' using** the one ice hole method. With a two ice hole system, the length of line (and thus the number of hooks fishing) is limited only by the capability of the fishermen to work it (baiting, setting, hauling, bleeding and gutting fish).

Using a two hold system, two sets of long line (attached) would be used. While one is in the water fishing, the other is on the ice (where the fish are being removed, bled, gutted, headed and then rebaited).

The full potential of the hydraulic hauler could **not** be tried in 1988. The speed of the hauler was limited to about the same speed as was previously used in manual hauling. The fishermen could not haul faster for fear of losing some of their catch. A heavier line and larger hooks will reduce this problem and enable the hauling to proceed much faster.

Galvanized steel and plastic coated steel lines were tried.

Fishermen complained about the weight of the steel line causing it **to sink** in the muddy bottom (the best turbot fishing was apparently off **mud** bottoms). The preferred **line is** the plastic coated steel line and the preferred hooks are sizes # 2 and # 3 **in** the semi-circle type.

After fishing camp is **set-up**, the holes **are** cut and the lines **are** rigged. Table VIII **is** an approximation of the working cycle for the existing method and the proposed improved method.

Table" VIII indicates that a 2 man fishing team only works 4 to 5 man hours per fishing cycle (4.5 to 6.5 hrs). In other words the fishermen have only been working approximately one half the time. While the line is **being** fished, very little work is required. In addition, only one man is required for setting the line and hauling It.

Table VIII also illustrates the proposed two hole fishing method using a three man team. This method <sup>—</sup>would require an attached double long line, two haulers instead of one and an extra snow-mobile. Using about 1600 feet of **baited** long line on each of two sections, a total of 520 hooks can be attached. The anchor lines at each end would be shorter since the line does not have to be **"flown"down** with the metal **'kite'**. The total **length of line would not be much longer.** Up to 4,000 ft. **'of anchor line was used in the 1988 fishery.**

TABLE VIII - FISHING ROUTINE AND PRODUCTIVITY

1988 TRIAL METHOD				PROPOSED METHOD				
ACTIVITY	198 TRIAL METHOD			LINE A		LINE B		TOTAL NO. MEN
	TIME REQUIRED	NO. OF MEN	MAN HOURS	TIME REQUIRED	NO. OF MEN	ACTIVITY	NO. OF MEN	
BAIT HOOKS	0.25 HR.	2	0.5	0.5 HR.	3	FISH	NIL	3
SETLINE	1.0-1.5 HR.	1	1.0 -1.5	0.5 HR.	1	HAULUP	2	3
FISH	1.5-2.0 HR.	NIL	NIL	1.5-2.0 HR.	NIL	BAIT HOOKS BLEED HEAD) cm& BOX )	3	3
HAUL UP (Anchor Line)	1.0-1.5 HR.	1	1.0-1.5	0.25 HR.	1	SEC LINE	1	2
HAULUP (Hooked Line)	0.25 HR.	2	0.5	0.25 HR.	2	SET 'LINE	1	3
BLEED, HEAD, GUT & BOX	0.5 HR.	2	1.0	1.0-1.5 HR.	3"	FISH	NIL	3
<b>TOTALS</b>	4.5-6.5 HRS.	2	4.0-5.0	3.0-5.0 HIS.	1-3		1--3	3

	CURRENT METHOD	PROPOSED METHOD
Number of Hooks per Line	130	520
Number of Lines Fished per da	2	4
Catch per Day	300'-500 lbs.	2400 - 4000 lbs
Number of Men per Team	2	3
Catch per Man per Day	150-250 lbs.	800 - 1300 lbs

**Using the same** productivity rates ( lbs . per man hour) for baiting, bleeding, **gutting**, heading and boxing; and assuming the haul-up velocity can be doubled by using larger hooks and **heavier** lines; overall productivity could be increased **to 1300** lbs./man/days. At this catch rate and a price of **\$0.70/lbs** (H&G weight) sold to the new plant, the fisherman would earn over \$600 **per** day.

## **6.2 Other Recommendations**

Increasing the productivity of the fishermen will have the most significant impact on overall viability of the turbot fishery. The improved fishing method recommended in Section 6.1 should be tried in the 1989 winter season.

Other **recommendations/observations** are:

Investigations should continue in seeking markets for the by-catch (primarily sharks),

During periods of low landings of turbot (periods of bad **weather** or initial low catch rates) production should be supplemented with filleting of arctic char; **as** was done successfully during the 1988 trial fishery. With the established char market, **plant** viability would be enhanced.

**More** insulated fish boxes will be required for the 1989 fishing season in 1989.

Prices paid to **the** fishermen should reflect the market

conditions. Before the fishery begins an agreement should be reached with the fishermen to allow the landed price to fluctuate with the market price.

**An** experienced outside plant manager should operate the plant for the first two **years** (either the HTA facility or a new plant). Allowance has been made for the cost of this manager in the economic analysis.

Further study should be made to reduce shark damage (**gear** loss and catch loss). Potential repellents and/or shark deterrents should be investigated (practices in other fisheries have achieved some success in this **regard**).

A prefabricated portable shelter should be purchased for trial (to erect over the fishing holes). The shelter should be large enough to allow fishing, gutting, etc. to be done inside. Some of the fishing activities could then be carried out in bad weather. Insulated sandwich panels are recommended. **They are easy to erect and transport.**



APPENDIX B

LIST OF PEOPLE CONTACTED IN IQALUIT' AND **PANGNIRTUNG**

LIST OF PEOPLE CONTACTED IN IQALUIT AND PANGNIRTUNG

**IQALUIT**

Larry Simpson, Economic Development and **Tourism**  
**Mark Norsworthy**, Municipal and Community Affairs  
John Spencer, Municipal and Community Affairs  
**R.M.** (Ron) Allen, **Fisheries** and Oceans  
Lothar W. Dahlke, Fisheries and Oceans  
Rick Moulton, Burdette - Moulton  
Georges **D'Aousr**, Jomanic-Can Inc.  
Jacques Belleau, Frobuild Construction Ltd.  
Sandy **Mongeau**, Iqaluit Enterprises Ltd.  
Brent Fyfe, Canadrill Ltd.

**PANGNIRTUNG**

Gary Magee, Economic Development and Tourism  
Keith Colewell, Global Marine Ltd.  
Kevin Smart, Plant **Manager**  
Moe Keenainak, Pangnirtung Tourism Committee  
**Carlos DaSilva**, Hamlet of Pangnirtung  
Bill **Killabuk**, Hamlet of **Pangnirtung**  
Jaypatee **Akpallaluk**, President, Pangnirtung HTA  
Peter Kanayuk, Member - Pangnirtung HTA  
Peterosie **Qappik**, Member - Pangnirtung HTA  
Joanasie **Maniapik**, Member - **Pangnirtung HTA**  
**Tommy Evic**, Member - Pangnirtung HTA  
Penena Mossessee, Secretary - Pangnirtung HTA  
Paul Sutherland, Director, Fisheries and Oceans  
Loasle **Anilniliak**, Fisherman  
Judas Akpallaluk, Fisherman  
Thamosie Btuangat, Fisherman  
Levi Evic, Fisherman

APPENDIX C

FIRST DFO PLANT **INSPECTION** REPORT



APPENDIX D

APPLICATION FOR DFO PLANT REGISTRATION AND  
RELATED **CORRESPONDENCE**

1



TO: Mr. W.E. Beggs 1  
 Manager, Inspection and Field Services  
 Dept. Fisheries & Oceans  
 Freshwater Institute  
 Winnipeg, Manitoba

FROM: P. Bobinski 1  
 Manager,  
 Inspection and Field Services .  
 N.W. T. District -1

SECURITY - CLASSIFICATION - DE SÉCURITÉ
OUR FILE - N/REFERENCE
YOUR FILE - V / RÉFÉRENCE
TE January 15, 1987

SUBJECT: PANGNIRTUNG PROCESSING FACILITY

The Pangnirtung Hunters and Trappers Association, with the advisory/support agencies, has requested registration of the freezer/processing facility, with exemptions, in conjunction with a test fishery to develop a processing operation and look at export markets.

This 'test' operation would be a minimum two year duration. The anticipated operating periods would be March to April and July to September. - The species considered are turbot, 6 - 15,000 Kgs, and scallops, approximately 10,000 Kgs of meat.

Production capacity of the plant would be approximately 1 - 2,000 pounds per day. The limiting factor will be the capacity of the freezing units. Operation type is everything from selling fresh and frozen in the dressed form to filleting, freezing, and steaking.

The plan is to test the harvest stocks available, the processing capabilities of the parties involved and the market capabilities of the product. Should all aspects prove favorable, then the plans are to proceed with the construction of a 'registered' processing facility.

A brief physical description of the present facility:

- A Bally type freezer unit.
- Outside dimensions - 30' x 38' .
- Freezer Room - 20' x 30'.
- Freezer Unit - Blast freezer/holding.
- Cold Temperature capability - Minus 25°F - 30°F  
(Distributor claim)

. . . /2

Processing room - 17' 10" x 23' 6"

Compression room - 6' 3" x 12'

Washroom - 6' 3" x 5' 6"

Floor construction - 4' x varying length insulated galvanized panels with rubber gaskets between panels.

No drain provisions' not **sloped** to drain, no floor/ wall coving. Walls and **ceilings** - enamel panels, painted, with rubber gaskets.

Open metal trusses and beams along ceiling.

Ceiling height - 94". Height to bottom of beams - 82".

Electrical power for the building is from the community power source.

**Water supply - 2 holding tanks, approximately 150 gallons per tank.**

Self contained pressure system.

Self contained hot water system.

Two refrigerator units. Cold temperature.

**Capacity - according to supplier - "Hussman" from Brantford, Ontario is -25°F to -30°F.**

The attached correspondence to **Peteroosie** Qarpik, Chairman, Pangnirtung Hunters and Trappers Association, details the corrections/improvements required for an approved facility.

I am recommending, contingent upon compliance of conditions, registration of the planned facility with the following exemptions:

1. Ceiling height.
2. Enclosing of open beams and trusses- Enclosing of these would have a direct bearing on **the** lighting in the **plant**.
3. Floor - galvanized aluminum panels - not sloped to drain. Exemption on the slope, if jacking of the facility is not feasible. Panelled sections and grooves may not provide for proper drainage and easy cleaning.

Polaroid photographs, #1 - 13 depict the condition of the facility, survey, January 14, 1987.



P. "Bobinski

Cc.: See attached.

'c.c.: G. McGee, GNWT, Pangnirtung  
L. Simpson, GNWT, Iqaluit  
M. Hoppe, GNWT, Pangnirtung  
S. Green, Health Officer, Iqaluit  
L. Gambrel, DFO, Winnipeg  
R. Allen, DFO, Iqaluit





Government  
of Canada

Gouvernement  
du Canada

Fisheries  
and Oceans

Pêches  
et Océans

Inspection and Field Services  
N.W. T. **District**  
P.O. **Box** 1008  
HAY RIVER, N.W. T.  
XOE ORO  
January 15, 1987

Your file Votre référence

Our file Notre référence

Mr. Peteroosie Qarpik  
Chairman, Pangnirtung Hunters & Trappers Assoc.  
Pangnirtung, N.W.T.  
XOA ORO

Dear Mr. Qarpik:

On Wednesday, January 14, 1987, at a Hunters and Trappers Association meeting in Pangnirtung, attended by **H.T.A. members, and Department of Fisheries & Oceans and Government** of the N.W.T. personnel, use of the new freezer **facility in** Pangnirtung for the purpose of processing fish for export was discussed.

The purpose of this letter is to identify briefly, the conditions of usage regarding a registered facility and outline the corrections/improvements required in order that the facility might meet registration standards **pursuant** to the requirements of the Fish Inspection Regulations.

In order that fish be allowed for export, all processing of such fish must be carried out in a facility registered pursuant to the authority of the Fish Inspection Regulations.

The use of the facility in question, for a dual purpose, ie; processing of, and **storage** of fish and meat was discussed. Fish and other products are not to be processed in the plant at the same time. This department has no objection to the processing of products in the plant after a season of fish processing has been 'completed. Prior to re-commencement of processing of fish, **following** processing of a product other than fish, a satisfactory clean-up, followed **by an inspection** **by** this department **will** be required.

Regarding the storage of fish and meat products in the freezer, a **physical** barrier **would** be required in the freezer to keep the fish separate from any other product, and the non-fish products would have to be adequately packaged.

Please be advised also of the Freshwater Fish Marketing Corporation's authority with regards to the trade of freshwater fish, should you decide to process such species.

Further terms of usage, including exemptions recommended, i.s outlined in the attached correspondence to W.E. Beggs of this department.

The results of the plant inspection" and corrections/improvements identified are as follows:

PROCESSING AREA

1. Floors - construction is of a heavy gauge galvanized panelling, with rubber gaskets between the panels; with no adequate slope or drainage provided. A proper drainage system is required. The rubber gaskets between the panels are to be trimmed as low as possible and the grooves *to* be filled with a suitable compound. *all done*

An attempt at improving the slope of the flow might be - considered by jacking at' the outside perimeters of the processing room. Caution is to be exercised here so as not to structurally damage the building by jacking.

2. Drains - adequate drains with proper covers are required.
3. Walls - of painted enamel panels, with rubber gaskets. The gaskets are to be trimmed as much as possible.
4. **Floor/wall joints - adequate coving is required.**
5. Ceiling - enamel panels - satisfactory. Height, open beams, and truses; recommendations as per attached.
6. Lighting - flourescent bulbs to be covered.
7. Ventilation - satisfactory ventilation to.be provided.
8. The oil space heater to be removed, or adequately safe-guarded against oil spilling on the floor.
9. Hand wash facilities, including a sink with hot and cold water, single service disposable towels and soap in a dispenser, are required in the processing area.
10. A facility for a hand covering disinfectant is required in the processing area.
11. Adequate fish washing facilities are required.
12. A sufficient supply **of** approved ice is required for the fresh fish operation.

13. Approved offal containers with tight fitting lids are required.
14. Equipment frames are to be constructed of an approved material and maintained in a satisfactory condition.
15. **All fish contact surfaces are to be constructed of an approved material such as stainless steel, no corrodible material, or wood, is to be used.**
16. Processing boards to be constructed of an approved material, a rubber composition, or similar material is recommended. ,
17. All equipment and equipment frames to be constructed of an approved material and to be constructed so as to be readily cleanable.
18. All containers and utensils to be of an approved material.
19. **Fish tubs/containers to be of an approved material, with adequate drainage where required.**
20. Sufficient cleaning equipment is required.
21. **Recommend that an in-line chlorination system be installed to provide for adequate equipment disinfecting.**
22. An adequate freezing capacity and holding temperature is required.
23. Recommend the installation of a ledge in the doorway between the processing area and the freezer to prevent the flow of water into the freezer.
24. **The attached Fish Plan Report form of which many points have been identified and expanded on, further details requirements surrounding the operation of a fish processing facility.**

*all done*

Contingent upon the satisfactory completion of the items identified, and recommended exemptions granted, a final facility inspection by a representative of this department to determine regulatory compliance will be necessary prior to commencement of processing for export.

Should you **have** any questions or require an explanation on any of the above as mentioned, please contact my office at:

P.O. Box 1008,  
HAY RIVER, N.W. T.  
XOE ORO  
Phone (403) 874-2334

OR:

Ron Allen, Area Manager,  
Dept. Fisheries & Oceans,  
P.O. Box 358,  
IQALUIT, N.W.T.  
XOA OHO  
Phone (819) 979-5966

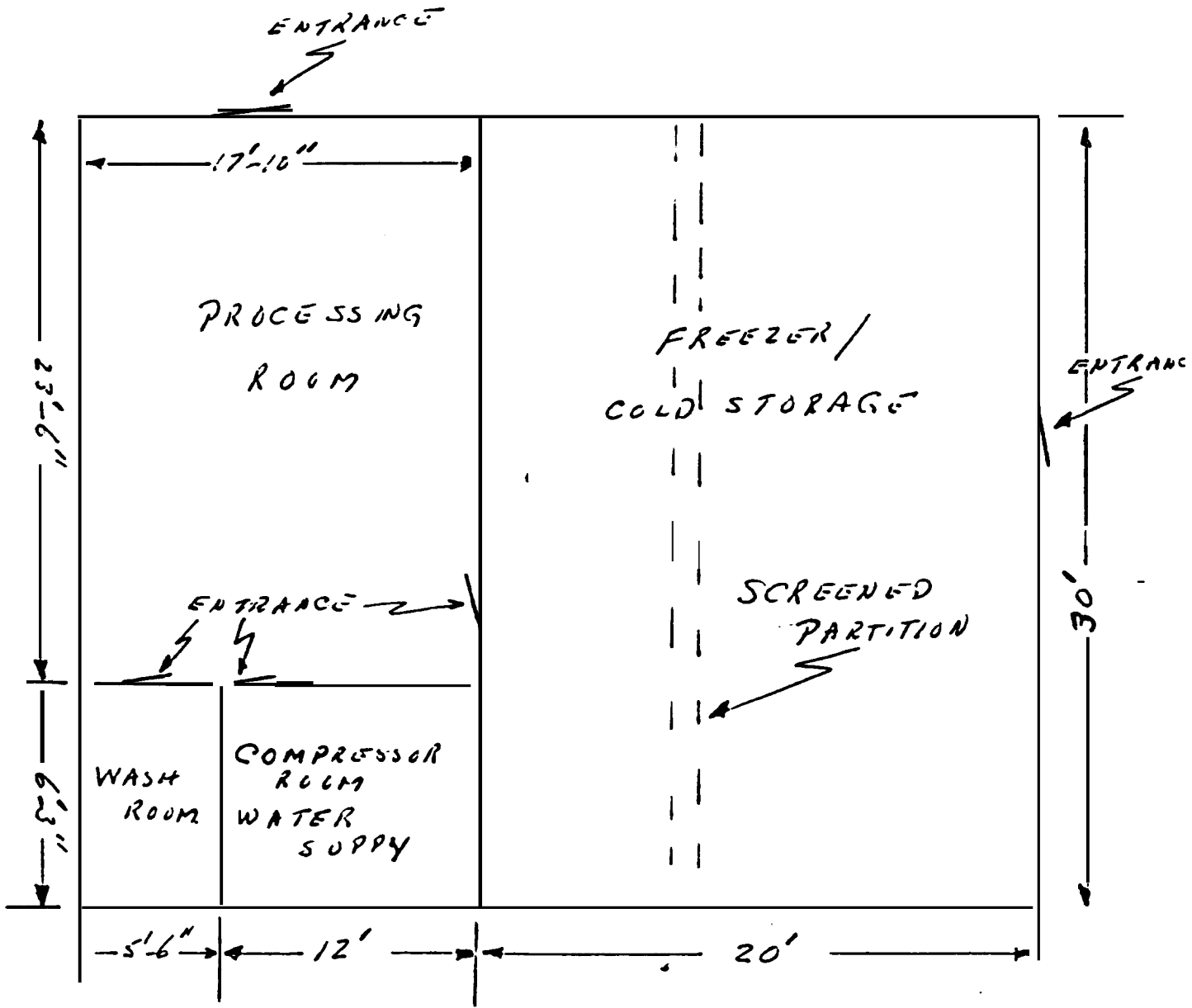
Yours truly,



Pat Bobinski,  
Manager.

**Cc:** G. McGee, GNWT, Pangnirtung  
L. Simpson, GNWT, Iqaluit  
M. Hoppe, GNWT, Pangnirtung  
S. Green, Health Officer, Iqaluit  
W.E. Beggs, DFO, Winnipeg  
R. Allen, DFO, Iqaluit  
L. Gambrel, DFO, Winnipeg

PANGNIRTUNG, AKULIK FREEZER  
FLOOR PLAN JAN 14, 1987  
NOT TO SCALE



APPENDIX E

1988 DFO PLANT INSPECTION REPORT

1

FISH PLANT REPORT FISHERIES AND OCEANS - SOUTHERN OPERATIONS DIRECTORATE / WESTERN REGION

Plant name AKULIK FREEZER Location BAJANUTUAG, NWT Plant No. [ ] [ ] [ ] [ ] Reg. # [ ] [ ] [ ] [ ]

type N/A Season JFMAMJASOND Photos Yes/No Yes Time required 4.4 hours

Inspector No. 414  Inspection  Followup  Survey  Followup Team Survey

F.I.R. Section	Requirement	Not			Description and Remarks
		Comply	Comply	N/A	
101	Floors - Wet work area	✓			
242	Floors - Clean	✓			
102	Floors - Dry work area			✓	
103	Drains - Adequate, Covered	✓			
104	Walls - Wet area	✓			
135	Ceilings - Processing area	✓			
115	Lighting - Adequate, Covered	✓			
105	Ventilation - Adequate	✓			
106	Toilets - Types/numbers	✓			1 - Flush
107	Toilet room doors - self closing	✓			
206	Toilet facilities maintained	✓			
108	Handwash facilities - approved	✓			
202	Handwashing - each absence			✓	
137	Hand covering dips - provided			✓	
240	Handcoverings clean and disinfected	✓			
109	Process water - approved/pressure	✓			sampled yes/no PPM Cl2 (2.0)
136	Hot water - at least 43°C	✓			
235	Fish washed - prior to processing			✓	
236	Ice - approved			✓	sampled yes/no
112	Offal containers - approved	✓			
208	Offal/refuse - removed daily			✓	
209	Offal containers - approved	✓			
207	Sewage disposal - approved	✓			Municipal
113	Conveyors - approved			✓	
142	Conveyor belts - spray/scrapper			✓	
114	Fish flumes - approved/cleanable			✓	
110	Equipment frames - approved	✓			
111	Tables - approved/cleanable		✓		Approved rubber tubing (conveyor)
138	Processing boards - approved	✓			
139	Other fish contact surfaces	✓			
140	Containers/utensils - approved	✓			
141	Fish tubs/containers - approved	✓			
243	Utensils - clean, disinfect, stored	✓			
244	Fish contact equipment - clean	✓			
201	Employee health - satisfactory	✓			
205	No smoking/spitting - work area	✓			
204	Garments - clean	✓			
241	Garments/headgear - worn/proper type	✓			
210	Animals - not allowed	✓			
211	Pest control - adequate/materials	✓			
212	No unnecessary equipment - work area	✓			
213	Plant surroundings - clean	✓			
214	Cleaning equipment - available	✓			
245	General maintenance - satisfactory	✓			
145	Contact freezer - adequate			✓	
146	Blast freezer - adequate	✓			
401	Cold storage - adequate temp.	✓			
149	Ingredient storage - adequate			✓	

OVERALL PLANT CLASSIFICATION RATING (A) B C D ACTION LEVEL II

Corrective action (pleas. print)

F.I.R. Section \_\_\_\_\_ Correction date YY/MM/00 \_\_\_\_\_

111	Vaguered. Cult. K.G. E. required.		✓	12-28

ACKNOWLEDGED BY KEVIN S.M.A.Y.T. POSITION Project Manager

Inspection date 89 02 25 No 1132

Form PS-100 (83/4/1)

**APPENDIX F**

**INVENTORY OF EXISTING PLANT**



## INVENTORY OF EXISTING EQUIPMENT AT THE PLANT

- 1 - Two section stainless steel sink
- 2 - Chlorinator, Liquid metronics, Model A151-190S, 11ov 50/60 cycle
- 3 - 125 gal storage water tanks, plastic, Equinox Model E-125W
- 4 - Electric hotwater heater/ tank
- 5 - One domestic water pump Jacuzzi Model 3C-H25-S1/4, 1/3 HP
- 6 - Two 3 H.P. Hussman, Model H545 RLK, refrigeration compressor, complete with evaporators, Copelmatic Model MRB1-0500-TFC
- 7 - Two hardwood laminated tables with s.s. legs, size 21" wide x 6' long
- 8 - One s.s. table 24" x 6' long
- 9 - One kold draft ice crusher, Model T-10 Cap. 50 lbs/man hr.
- 10 - One s.s. table 3" deep with drain size 3' x 5'
- 11 - One Hobart meat grinder model 4812
- 12 - One Hobart band saw model 5212
- 13 - Eight filleting knives 6"
- 14 - Ten tote boxes, capacity 100 lbs
- 15 - Eight Xactic 9 cu.ft. insulated fish boxes with covers
- 16 - One hand sealer for plaskic bags
- 17 - One shrink wrapping machine with heat sealing pad
- 18 - One TEC scale model SL37 capacity 6 x .005 kg.
- 19 - 400 master cartons 36" x 15" x 11" cap. 75 lbs
- 20 - One roll poly bags for master cartons approx 350 bags

**APPENDIX G**

PLANT **UTILITIES** AND COSTS

Under the water & sanitation program the following water rate is expected which includes sewage pickup;

Economic Rate                    \$ 0.04                    per litre

(subject to change on short notice)

The water use in N.W.T. is monitored or overseen by the N.W.T. Water Board which governs through the Northern Inland Waters Act. The board has the authority to waive the licensing process in order to issue a permit if they consider this demand minor in nature. Nevertheless, the board will require an application to be submitted so the decision can be made. The board is advised by their Technical Advisory Committee in the licensing process and they review all impacts on the public, environment, existing and future facilities, etc. Obtaining a license is an easy, but sometimes a time consuming process. As an aside, the Hamlet now requires a proper development permit to be obtained prior to commencing construction.

Besides water demand, one must analyze the demand on the sewage, solid waste and power systems and other components of the community infrastructure.

Combustible wastes are burned at the incinerator station which is operated by the Hamlet and supervised routinely by the Department of Public Works. Residue from the incinerator and other non-combustible wastes are disposed of at the dumpsites by burial at the solid waste site with heavy metals (vehicle chassis) being the exception. The heavy metals dumpsite is the second disposal site mentioned. The sewage wastes which consist of honeybags, which are from the older homes, is one sewage component with the direct discharge from the sewage trucks being the second sewage component. The honeybags are buried and the sewage discharged is allowed to percolate to the sea. As one can see the existing disposal area has limited capacity and treatment. The effluent and fish parts from a fish packing plant could be; discharged via an outfall pipe into deeper waters beyond the tidal flats (at great expense); disposed of by processing the plant waste; disposed of by expanding the present disposal sites and upgrading them; or a combination of the above.

The above mentioned items and tasks are common place for any major project, the challenge they represent is easily overcome given good planning and communication. As for power requirements, estimate your demand and notify NCPC of your potential needs, they will take it from there. Good luck with your plan and I hope it materializes soon. Should you have any further questions please call me at 979-5364. Thank you.

John Spencer  
Municipal Engineer

C\*C. Tim Smyth  
Senior Projects Engineer,  
Regional **D.P.W.**

Andy Swiderski  
Assistant Superintendent,  
**M.A.C.A.**

Ken MacRury  
Regional Director  
Baffin Region, N.W.T.

Attachment  
JS/dr

...

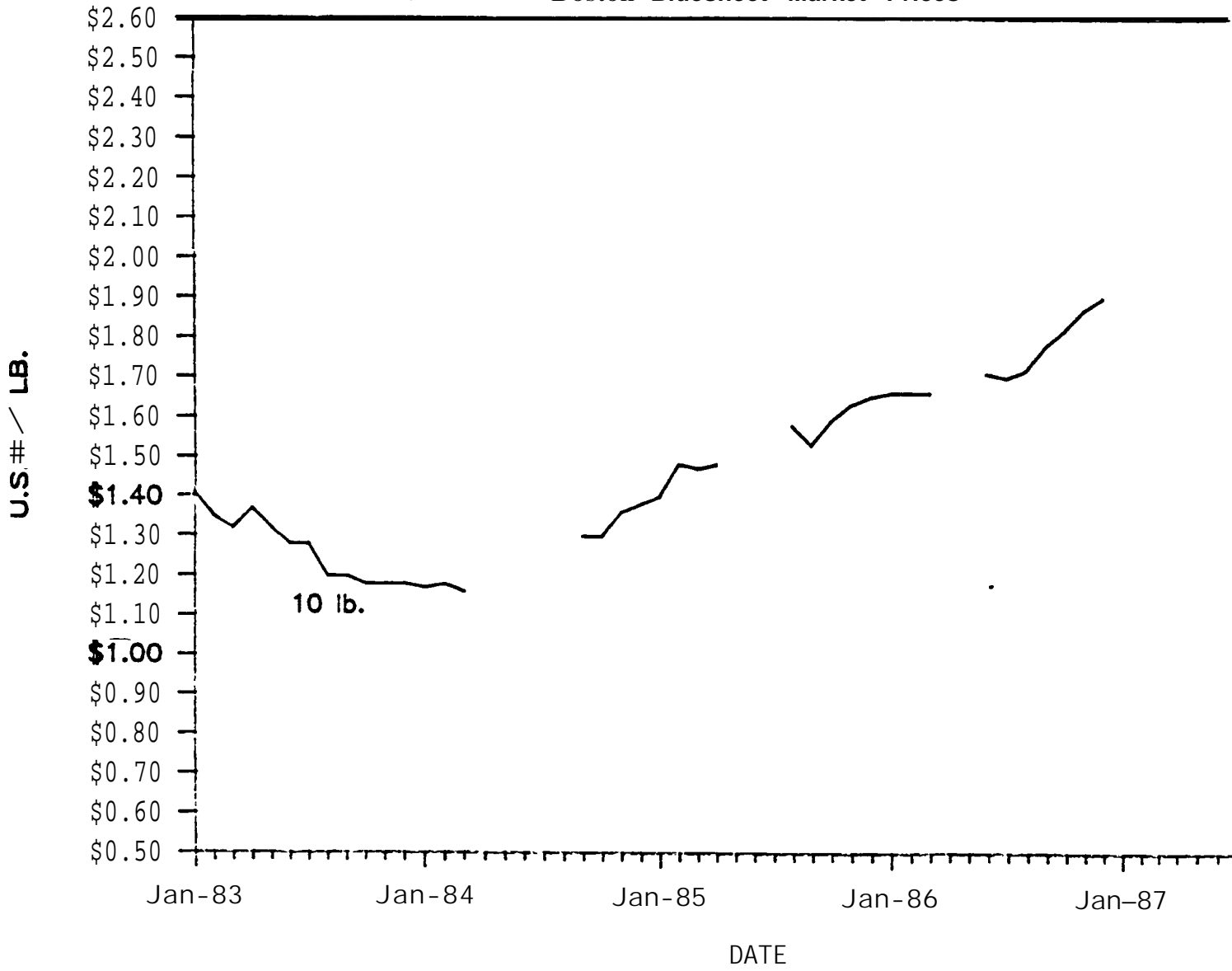
APPENDIX H

MARKET PRICES FOR FROZEN TURBOT

1983 - 1988

# GREENLAND TURBOT

Boston Bluesheet Market Prices



Date : 88-05-05

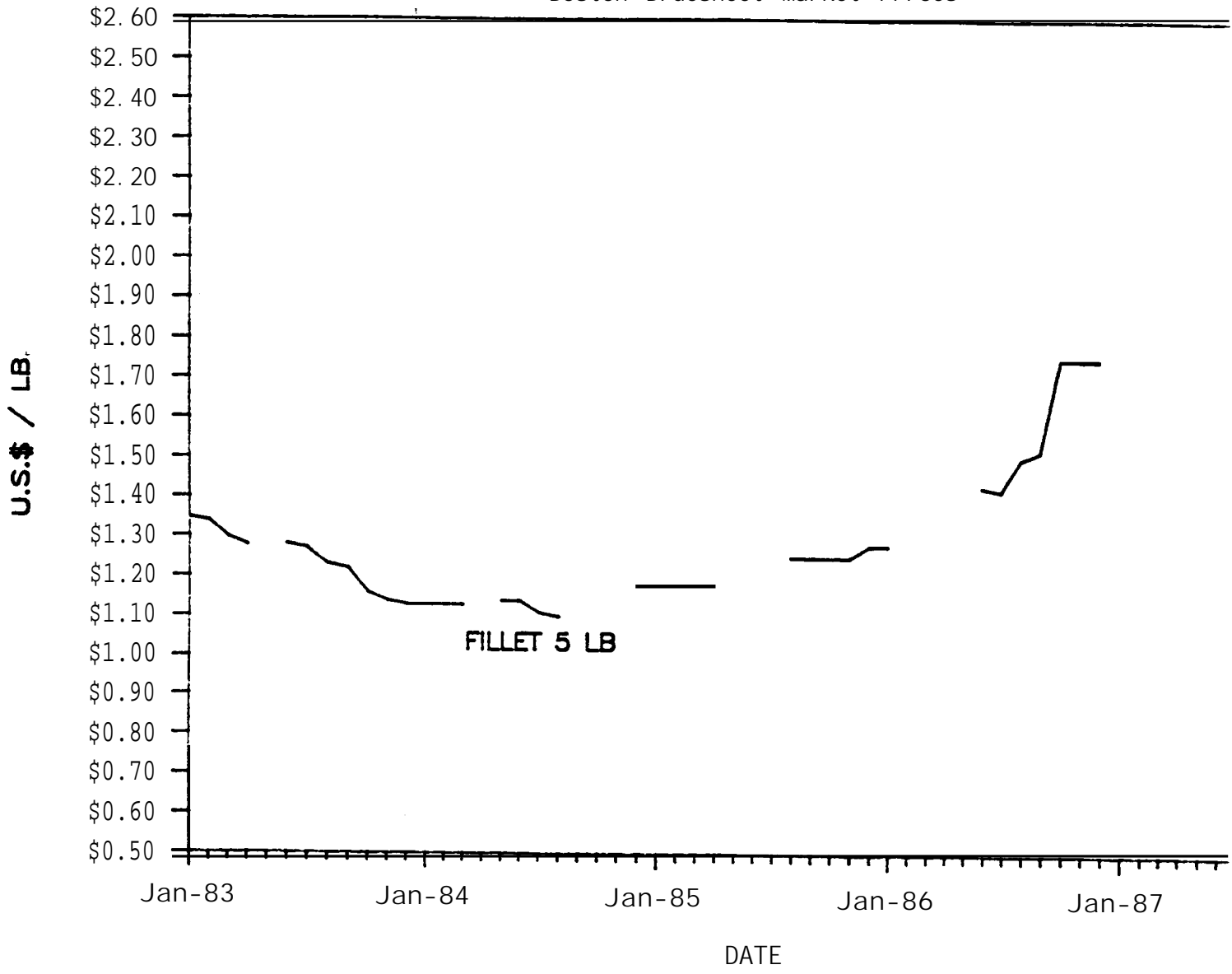
GREENLAND TURBOT 10 LB. L.P.

MONTHLY AVGS.

1988	1987	1986	1985	1984	1983
2.50	NA	1.66	1.40	1.17	1.41
NA	NA	1.66	1.48	1.18	1.35
2.28	NA	1.66	1.47	1.16	1.32
NA	NA	NA	1.48	NA	1.37
0.00	NA	NA	NA	NA	1.32
0.00	NA	1.71	NA	NA	1.28
0.00	NA	1.70	NA	NA	1.28
0.00	NA	1.72	1.58	NA	1.20
0.00	NA	1.78	1.53	1.30	1.20
0.00	N	1.82	1.59	1.30	1.18
0.00	NA	1.87	1.63	1.36	1.18
0.00	2.50	1.90	1.65	1.38	1.18

# GREENLAND TURBOT

Boston Bluesheet Market Prices





Date : 88-05-05

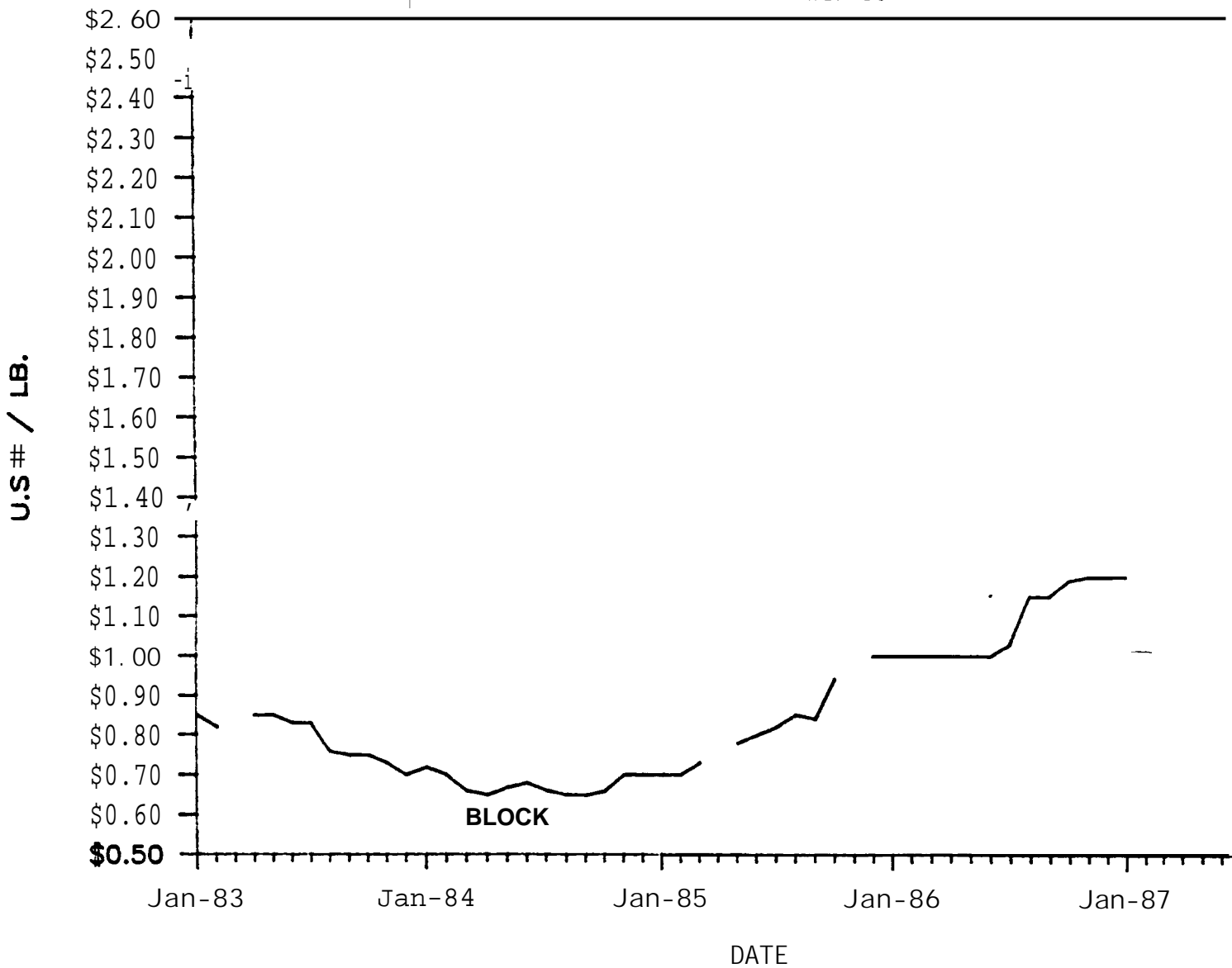
GREENLAND TURBOT 5 LB.

MONTHLY AVGS.

	1988	1987	1986	1985	1984	1983
2.25	NA	1.28	1.18	1.18	1.13	1.35
1.95	NA	NA	1.18	1.18	1.13	1.34
1.93	NA	NA	1.18	1.18	1.13	1.30
1.88	NA	NA	1.18	1.18	NA	1.28
0.00	NA	NA	1.20	1.20	1.14	NA
0.00	NA	1.43	NA	NA	1.14	1.28
0.00	NA	1.42	NA	NA	1.11	1.27
0.00	2.30	1.50	1.25	1.25	1.10	1.23
0.00	2.30	1.52	1.25	1.25	NA	1.22
0.00	NA	1.75	1.25	1.25	1.09	1.16
0.00	NA	1.75	1.25	1.25	NA	1.14
0.00	2.25	1.75	1.28	1.28	NA	1.13

# GREENLAND TURBOT

Boston Bluesheet Market Prices



Date :88-05-05

GREENLAND TURBOT BLOCK

MONTHLY AVGS.

1988	1987	1986	1985	1984	1983
NA	1.20	1.00	0.70	0.72	0.85
NA	NA	1.00	0.70	0.70	0.82
0.00	1.30	1.00	0.73	0.66	NA
0.00	1.30	1.00	NA	0.65	0.85
0.00	NA	1.00	0.78	0.67	0.85
0.00	NA	1.00	0.80	0.68	0.83
0.00	1.58	1.03	0.82	0.66	0.83
0.00	1.58	1.15	0.85	0.65	0.76
0.00	1.58	1.15	0.84	0.65	0.75
0.00	1.53	1.19	0.94	0.66	0.75
0.00	NA	1.20	NA	0.70	0.73
0.00	NA	1.20	1.00	0.70	0.70

|

TURBOT - FILLET

Market Condition - At present, the market is weak in light trading with hardly anything moving; no sales of any consequence being made. Reported that all packs of turbot may be in-trouble due to current substantial cold storage holdings. However, smaller sizes have more of a chance of moving than larger sizes. Most traders and wholesalers report that turbot even at current low prices is not a good buy. Some large companies are reported to have high inventories. Market outlook is for lower prices, as markets are currently unsettled.

Price U.S. - Truckload sales reported to be \$1.55-1.60 (U. S.) price range, with small lots moving at \$1.65 (U.S.). Some reported to be getting \$1.80 (U.S.).

I.Q.F. - Most \$1.60-1.80 (U.S. ) .

Inventories - April 22, 1988 - 2.67 million lbs.; month before . million bs.; year ago .37 million lbs.

TURBOT - FILLET

Market Condition - The turbot fillet market is not good at the present time. What had been a hot item has come down considerably. Supplies are currently plentiful, as the market moves lower. In addition to having the Japanese product back on the market, U.S. buyers see turbot coming from Newfoundland Resources & U.S.S.R. However, while prices have weakened, it is still difficult to move production. It is hoped that once existing flounder inventories are depleted market demand for turbot will improve.

Price U.S. - 5 lb. pack - Most \$1.80-1.90 (U.S. ) /lb.  
Layer pack - Some sales \$1.80-1.95 (U. S.) ; some receiving as high as \$2.00 (U.S.) and even a low of \$1.70 (U.S.) reported.

I.Q.F. - Most \$1.90-2.00 (U.S. ) .

Inventories - Jan. 29, 1988 - 3.6 million lbs. ; month before 3.8 million bs. ; year ago 6.96 million lbs.

TURBOT - FILLET

Market Condition - Although current inventories are tight, the market for turbot fillets, at present, is reported to be unsettled, especially for layer packs. One reason is the reported earlier selling of a large volume of layer pack fillets for \$1.95 (U.S.), which was then well below most market asking prices. However, some companies are reported to be holding firm until the New Year, when most of current flounder inventories should be sold. There still is concern in the marketplace regarding the amount of offshore turbot that may be caught. There is also a rumour that there may be a vast amount of Korean caught turbot due to hit the U.S. market early in the New Year. Both are making some people nervous and these people may look at freeing up some of their inventories sooner than anticipated.

Price , Us. - Layer Pack - Most sales vary between \$1.95-2 .1s; some able to get higher. Year ago \$1.75-1.95 (U.S.).

- Competition - Iceland -  
Reported to be getting \$2.20-2.30 (U.S. ) if sales are made.

- I.Q. F. - \$2.25-2.35 (U.S. ) , dependin<sub>g</sub> upon size.

Inventories - November 27, 1987 - 3.6 million lbs.: month before  
lbs.

TURBOT - FILLET

Market Condition - The current market for turbot fillets is about steady. Inventories continue to be light. However, market prices may move higher in the near term, as inventories become tighter. Demand continues to be good for the supplies that are available.

Price - U\*S. - 5 lb. - Some buying at \$2.30 (U.S.) price range. Year ago \$1.50-1.55 (U.S. ) /lb.

Layer Pack - Most sales \$2.30-2.40 (U.S.), depending upon size. Year ago \$1.75-1.80 (U.S.)\*

Competition - Iceland - \$2.25-2.30 (U.S.).

I.Q.F. - 10 lb. - \$2.25 -2.50 (U.S.), depending upon size.

Inventories - Sept. 11, 1987 - 3.03 million lbs. ; month before  
1.3 million bs.; year ago 1.46 million lbs.

## TURBOT - FILLET

Market Condition - Market price continues to be strong for the limited supply that is available. However, the market at present is mixed as supplies are now starting to improve, but not enough to satisfy existing demand. Current high market prices are primarily a result of shortages.

- Price Us. - 5 lb. - not enough sales taking place to **determine** a market price.  
Year ago \$1.40-1.45 (U.S. )/lb. .  
- Layer Pack - Most sales \$2.50-2.60 (U.S. )  
price range.  
Year ago \$1.70-1.71 (U.S. ) .

Inventories - May 15, 1987 - 348,000 lbs. ; month **before** 393,000 lbs. ; year ago 628,000 lbs.

## TURBOT - FILLET

Market Condition - Market **is** said to be **currently** very 'hot' for the limited supply that is available, as **inventories** are almost exhausted. **Current** market prices are strong.

Price - Us. - 5 lb. - Year ago \$1.30-1.45 (U.S. ) /per lb.

Layer Pack - Most sales \$2.50-2.60 (U.S. ) ;  
**Few as high** as \$2.70 (U.S. ) . Year ago  
\$1.60-1.70 (U.S. ) .

Inventories - March 27, 1987 - 441,000 lbs. ; month **before** 637,000 lbs. ; ye-ar ago 1.2 million lbs.

## TURBOT - FILLET

Market Condition - Market prices remain high as supplies are about nil; should remain so for the near term.

Price - Us. - 5 lb. - Some \$1.75 (U.S.), up from \$1.50-1.55 (U.S. ) . Year ago \$1.25 (U.S. ) .

- Layer pack - Some \$1.85 (U.S.), up from \$1.75-1.85 (U.S. ) ; year ago \$1.60-1.68 (u\*s. ) .

- Competition - Japan 25 lb. , boneless and skinless - \$1.75-1.85 (U.S. ) .

Japan - In September, Atlantic turbot was selling in the price range of \$1.17-1.47 (U.S.) per lb.

Inventories November 28, 1986 - 1.3 million lbs. ; year ago 3.5 million lbs.

## TURBOT - FILLET

- “Market Condition - Although this **year's** fishing has been poor and supplies remain light, the market should continue the same for the near **term, firmer** somewhat by late fall **or early winter as the demand becomes greater.**
- Price                    **5 lb.** - Most \$1.50-1.55 (U.S. ) , up from \$1.35-1.50 **(U.S.)** price range at the beginning of summer. Year ago \$1.25 (U.S.).
- Layer pack** - \$1.60-1.75-1.80 (U.S. ) , depending upon **size and quality.** Year ago \$1.50-1.55 (U.S. ) .
- Competition** - Japan - 25 lb. boneless and skinless - \$1.75-1.85 (U.S. ) , up from \$1.55-1.60 (U.S.) in June.
- Inventories            - Sept. 5, 1986 - **1.4 million lbs.**; year ago 2.6 million lbs.
- Comments              Japan - The Canadian government has provided Japan with an additional 1,000 m.t. allocation of Greenland turbot, bringing the total allocation to 39,000 m.t. The additional tonnage was the result of the Japanese-Canadian fisheries talks held in Ottawa recently, when the Japanese made the request in view of very poor redfish catches this year.

## TURBOT - FILLET

- Market Condition - Market prices should remain firm throughout the summer; inventories, which are light, should -improve during upcoming months but not enough to have any major impact to cause price reductions.
- Price                    **5 lb.** - Most \$1.35-1.50 (U.S. ) , with \$1.40-1.43 **(U.S.) price** range being the average. **Year ago - \$1.20 (Us. ) .**
- Layer pack** - \$1.50-1.65-1.70 (U.S. ) , depending upon **quality and size.**
- Competition** - Japan - 25 lb., boneless and skinless - \$1.55-1.60 (U.S. ) .
- Inventories            - June 6, 1986 - 336,000 lbs . ; year ago 741,000 lbs.

TURBOT - FILLET

Market Condition - Market **prices** holding steady; short supplies should continue **until new fishery begins in** the North Atlantic.

Price - 5 lb. - Most **\$1.30-1.35 (U.S.)**.  
- Year ago \$1-.15-1.20 (U.S.).  
- Layer pack - \$1.55 -**1.60-1.70 (U.S.)** , depending upon **quality and** size.  
- Competition - Japan - **25 lb. - I.Q.F., boneless and skinless** - \$1.25-1.40 (U.S.).

Inventories - April 11, 1986 - **1.2 million lbs.**; year ago 1.1 million lbs.

Outlook - **Outlook is for improved supplies during coming months; market prices should then ease a little.**

TURBOT - FILLET

Market Condition - Market prices are firm; short supplies should exist until late spring.

Price - 5 lb. - Some \$1.30 (U.S.); some as high as \$1.35 (U.S.) .  
- Year ago \$1.15-1.20 (U; S. ) .  
- Layer pack - \$1 .55-1 .70 (U.S.), depending upon quality and size.  
- Competition - Iceland - 5 lb. - **\$1.25-1.30 (U.S.)**.  
- Layer pack - **\$1.35-1.40 (U.S.)**.  
- Japan - 25 lb., I.Q.F., boneless and skinless - \$1.25-1.40 (U.S.).

Inventories - Feb. 21, 1986 - 2.1 million lbs.; year ago 1.9 million lbs.

TURBOT - FILLET

Market Condition - Market about steady; market prices should remain firm, as no improvement in supply is expected until Spring.

Price Us. - 5 lb. - \$1.50-1.70 (U.S. ) (one source); year ago \$1.30 (U.S.)  
- Layer pack - \$1.90-2.10 (U.S. ) ; year ago \$1.60-1.70 (U.S.) .  
- Competition - Japanese 25 lb. boneless & skinless - \$1.75-1.85 (U.S. ) .

Inventories - Jan. 30, 1986 - 1.06 million lbs.; year ago 2.3 million lbs.





APPENDIX 1

LETTER **FROM** 'LES ALIMENTS AUFFREY FOODS' DATED

APRIL 22, 1988

# Les Aliments AUFFREY Foods

COURTIER EN ALIMENTATION / FOOD BROKERS

271 RUE QUEEN, SUITE 201, MONTRÉAL, QC H3C 2N7

TÉL.: (514) 861-4085

FAX: (514)284-2282

TLX:055-62171 MTL

April 22, 1988

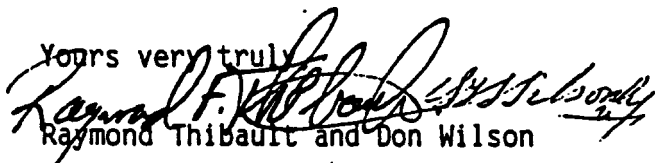
Economic Development and Tourism  
Iqaluit, N.W.T. XOA OH0

Attention: **Mr. Larry Simpson**

Dear Mr. Simpson:-

This letter is to furnish you with some information with regard to the fresh arctic turbot fillets and fresh arctic whole dressed turbot that we have been **receiving** for the past month or so from Mr. Kevin Smart and Mr. Gary Magee in Baffin Island. We are very pleased to tell you that we are most satisfied with the quality of the fillets and the whole fish. The product always arrives in Montreal **in tip shape and they are very fresh** indeed. This is extremely important as anything less than fresh would be rejected by our important customers. The fillets are nice and big and firm as well as attractive in looks. The whole dressed fish is nicely prepared and the packaging of both types of fish has been to our complete satisfaction. **With regard to our requirements next year, we** would estimate that the market potential would be for at least 12,000 lbs. of fillets and 6000 lbs. of whole dressed each week for the entire year. I would like to say that we would be interested in purchasing more, however it is difficult to say at this time because the entire market potential has not been fully developed and of course quantities would depend on prices at the time. It appears that we would be able to buy on a regular basis for our markets in Montreal, Quebec City, Toronto, Ottawa and possibly Western Canada. Before the Turbot season opens in the **Gaspé**, the prices could be strong, however, when the **Gaspé** season commences, prices would have to be in line with competition or within reason. We are very satisfied with the kind co-operation of Mr. Kevin Smart, Mr. Gary Magee and all those people involved with the catching and processing of the turbot in Baffin Island. We look forward to a close working relationship with these good people in the future. **If you have any** quires we would be pleased to hear from **you**.

Yours very truly



Raymond Thibault and Don Wilson

APPENDIX J

SITE LOCATION PLANT - PROPOSED NEW FISH PLANT